

Gemilerde Enerji Verimliliđi ve Enerji Operasyon Planları

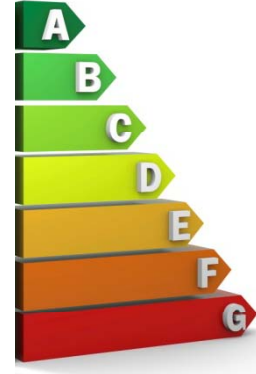
Prof.Dr.Mustafa İnel

5-4-2016

Tanım



- Gemilerde Enerji Verimliliği Gereksinimi ?
- Mevzuat
- Dizayn
- Operasyon
 - Operasyon
 - Bakım-Tutum-Modernizasyon
- MRV : İzleme, Raporlama, Doğrulama



Gereksinim

Gemilerde Enerji Verimliliđi

ve

Enerji Operasyon Planları

Dünyadan Manzaralar



İstanbuldan Manzaralar



İstanbuldan Manzaralar



BU OLANLAR DA NEYİN NESİ ?

**TÜRKİYE
VE İSTANBUL İÇİN
FELAKET
SENERYOSU!...**

**YIL
2015..**



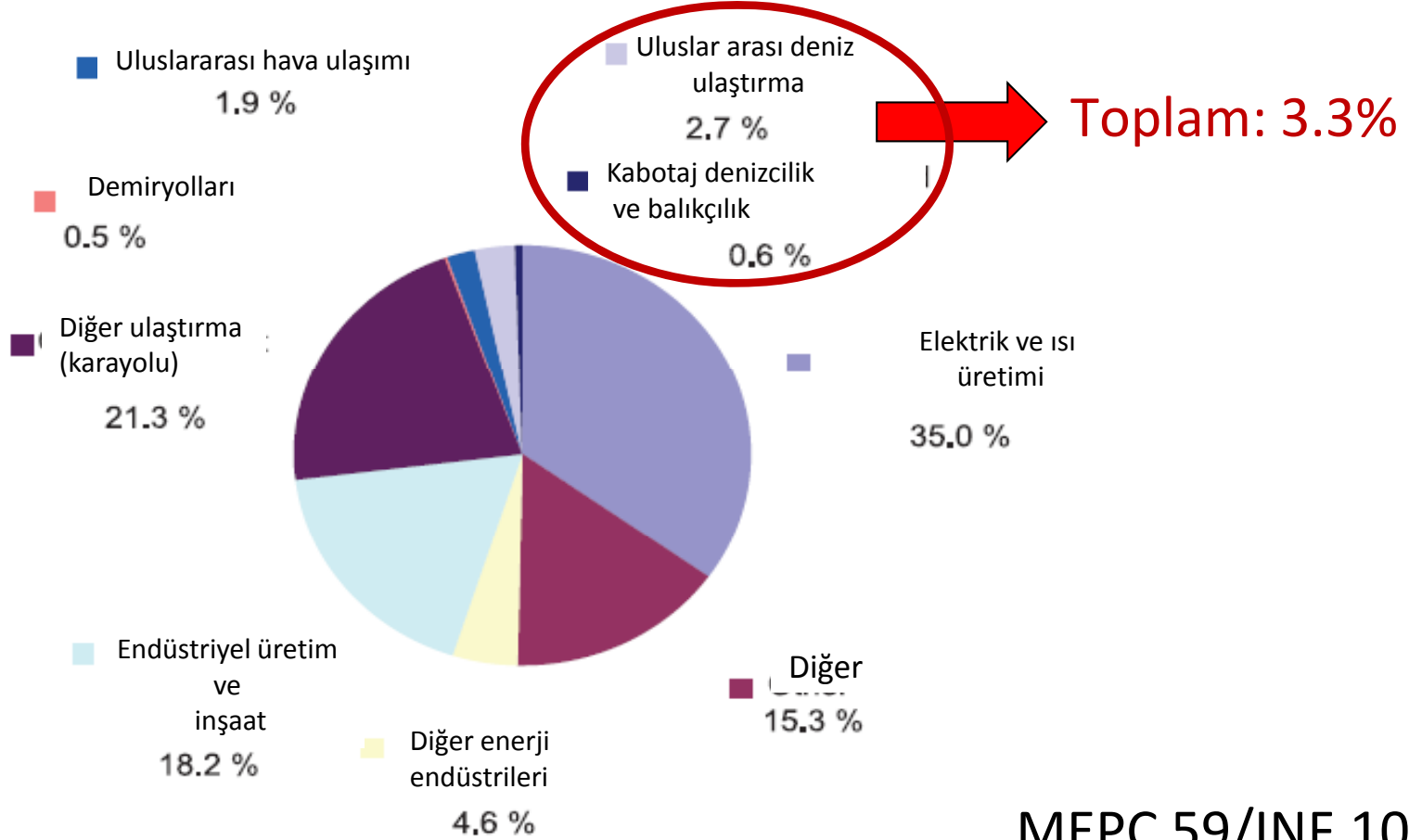
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İzmirden Manzaralar

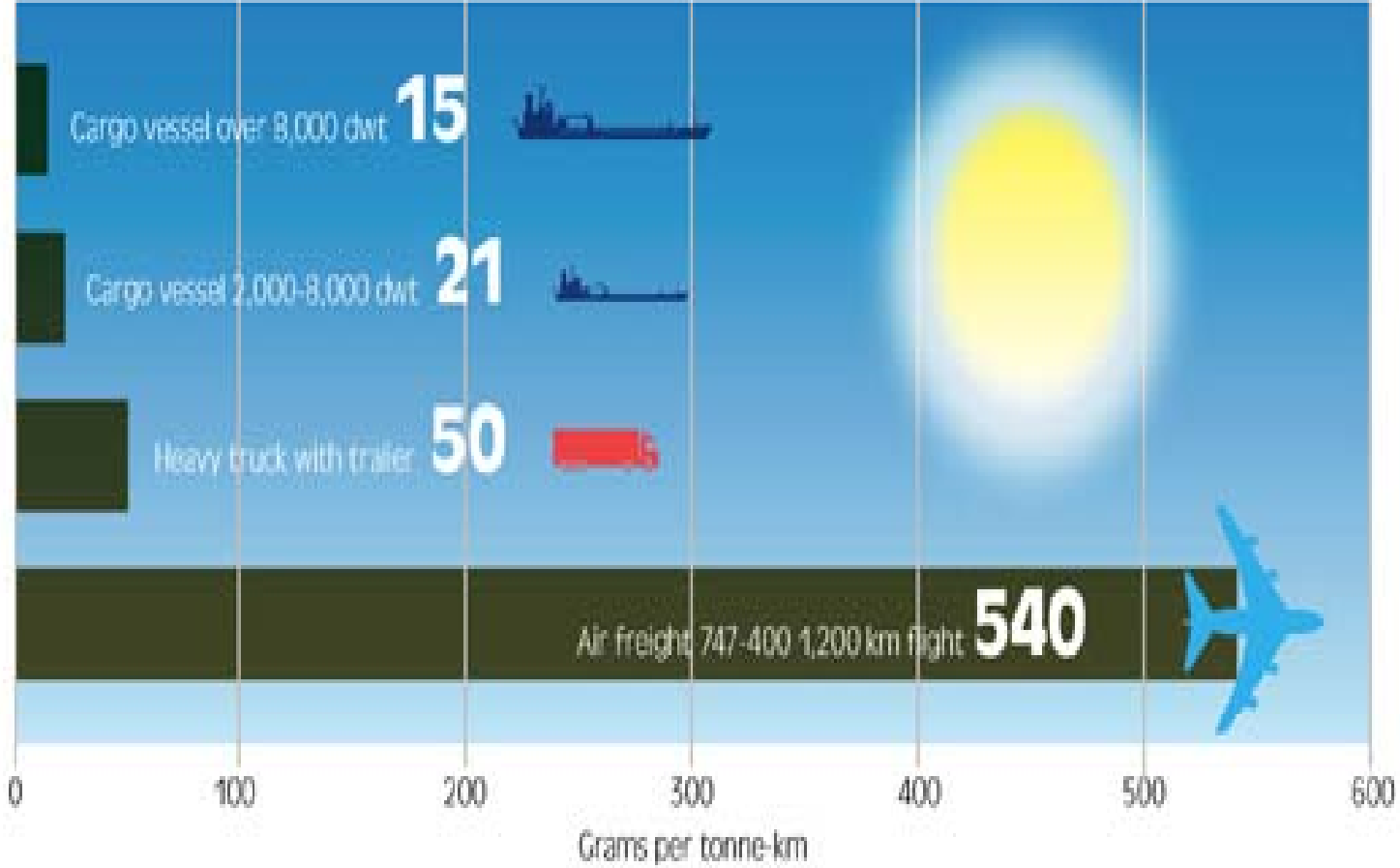


CO2 Salınımlarının Dağılımı

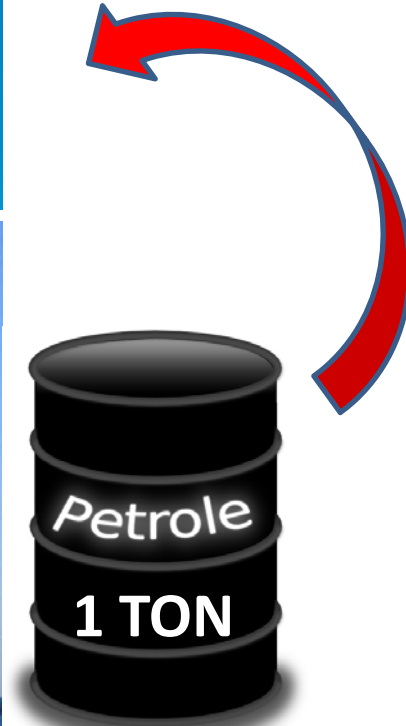


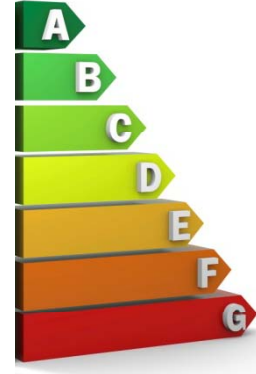
MEPC 59/INF.10

Taşıma Modlarının Karşılaştırması



Yakıt CO2 iliřkisi





Mevzuat

**Gemilerde Enerji Verimliliđi
ve
Enerji Operasyon Planları**

Denizcilik Sektörüne Yansımaları



Yakıt kalitesi ile SO_x emisyonlarının azaltılması



Yanma sistemleri ile NO_x emisyonlarının azaltılması



Enerji verimliliği tedbirleri ile CO₂ emisyonlarının azaltılması

NOx



I. MARPOL Annex VI NOx Emission Limits

Tier	Date	NOx Limit, g/kWh		
		n < 130	130 ≤ n < 2000	n ≥ 2000
Tier I	2000	17.0	$45 \cdot n^{-0.2}$	9.8
Tier II	2011	14.4	$44 \cdot n^{-0.23}$	7.7
Tier III	2016†	3.4	$9 \cdot n^{-0.2}$	1.96

† In NOx Emission Control Areas (Tier II standards apply outside ECAs).

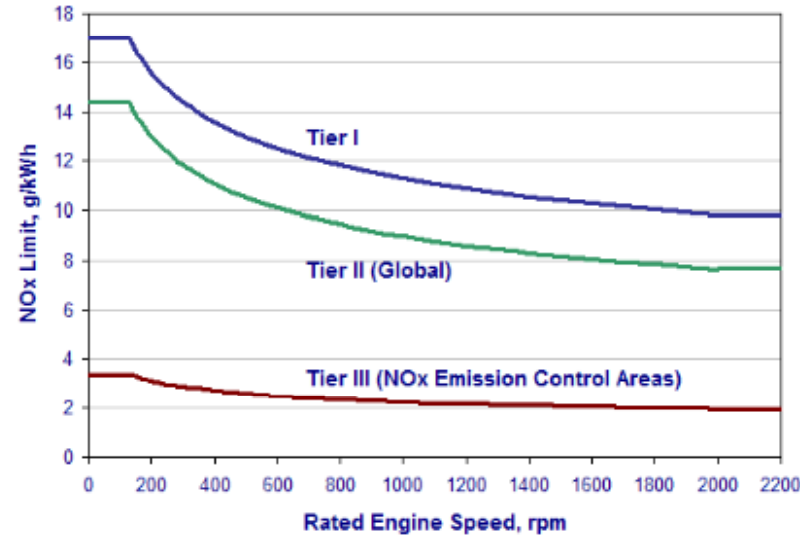


Figure 1. MARPOL Annex VI NOx Emission Limits

SOx



Outside an ECA Established to Limit SOx and PM Emissions	Inside an ECA Established to Limit SOx and PM Emissions
4.50% m/m prior to 1 st January 2012	1.50% m/m prior to 1 st July 2010
3.50% m/m on and after to 1 st January 2012	1.00% m/m on and after to 1 st July 2010
0.50% m/m on and after to 1 st January 2020*	0.10% m/m on and after to 1 st January 2015

* To be implementation on current timeline subject to technical review (2018)

Enerji Verimliliđi ve Emisyon Kuralları



- IMO-MARPOL Ek VI (MEPC 62, Temmuz 2011)
- 400 GT dan büyük tüm gemiler için 1 Ocak 2013
(keel laying 1 Temmuz 2013, delivery 1 Temmuz 2015, conveer 1 Ocak 2013) **ten itibaren geçerli**

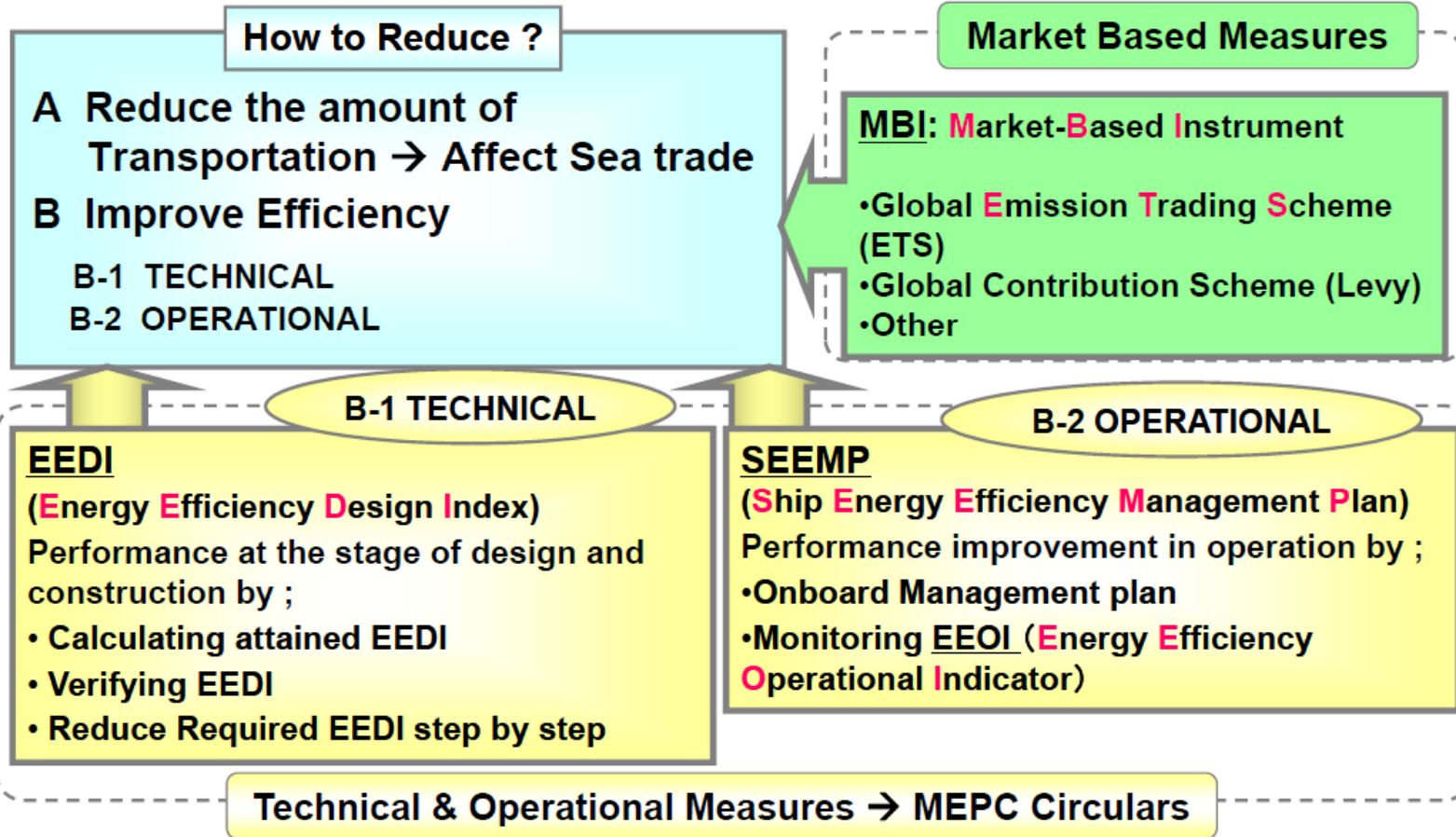
- Energy Efficiency Design Index (EEDI), yeni gemiler için zorunlu
- The Ship Energy Efficiency Management Plan (SEEMP), mevcut gemiler zorunlu
- Energy Efficiency Operational Indicator (EEOI), mevcut gemiler gönüllü

- Monitoring, Reporting and Verification -MRV

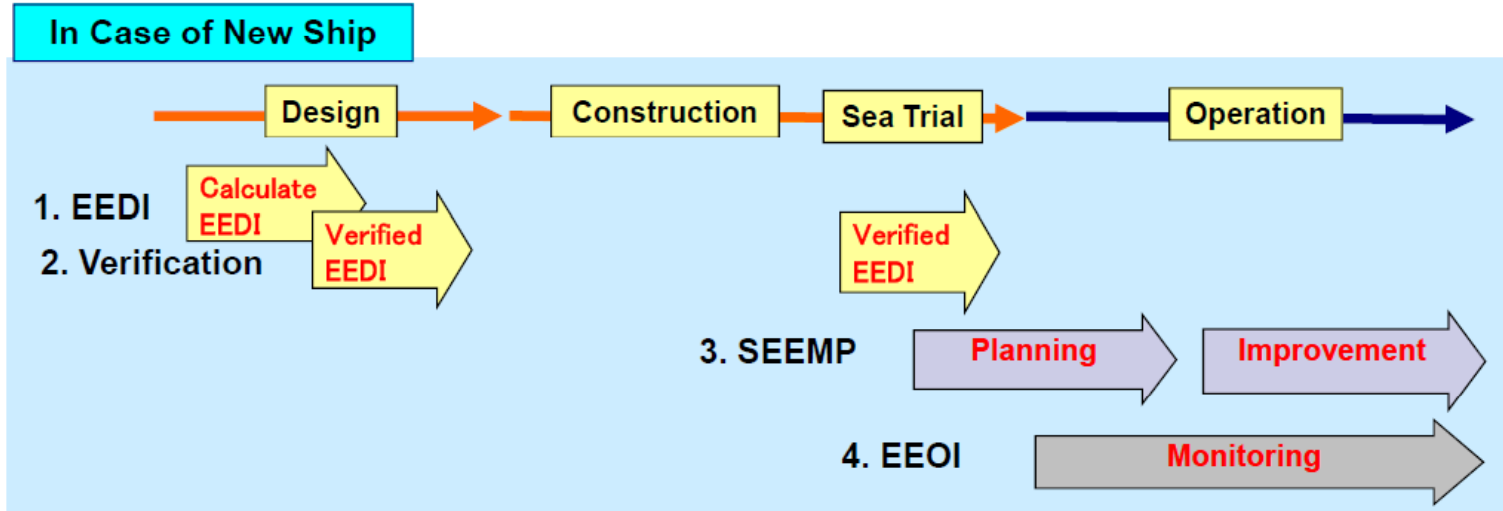
Enerji Verimliliği ve Emisyon Regülasyonları



$$\text{CO}_2 \text{ Emission (g)} = \text{Transportation (ton-mile)} \times \text{Emission Efficiency (g /ton-mile)}$$



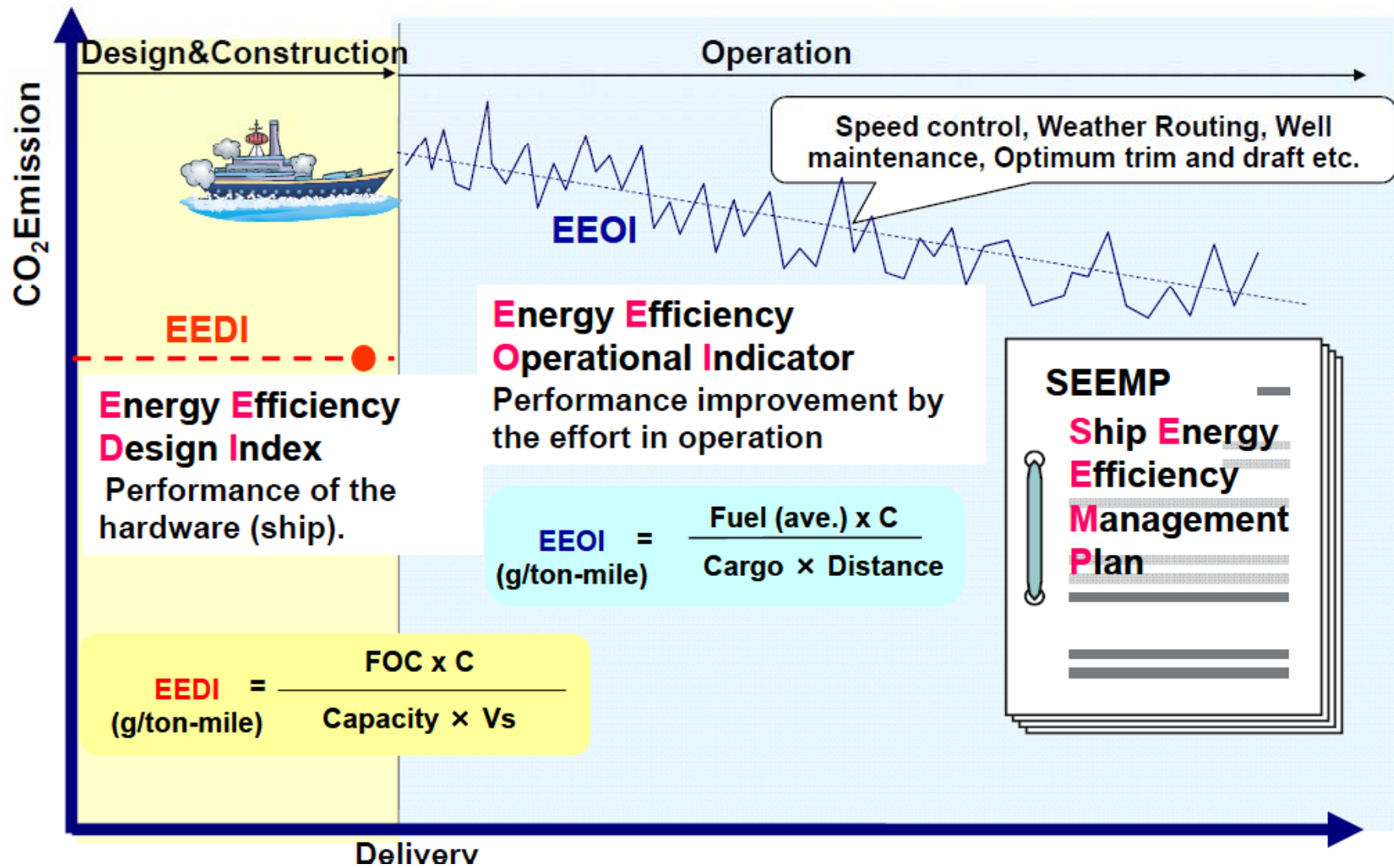
Teknik ve Operasyonel Önlemler



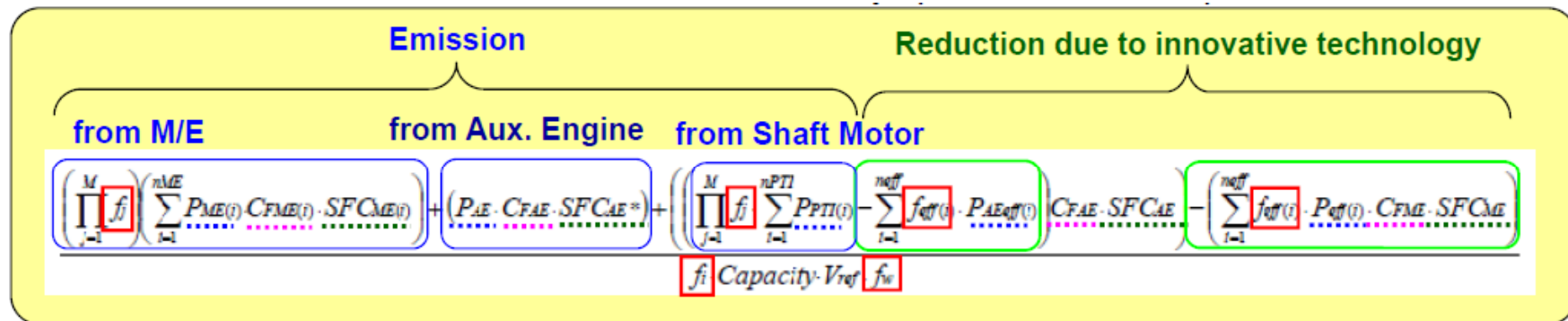
Technical and operational measures ; developed in MEPC.59

→ Trial purposes or Voluntary Implementation

1. Interim Guidelines on the method of calculation of the EEDI (MEPC.1/Circ.681)
2. Interim Guidelines for voluntary verification of the EEDI (MEPC.1/Circ. 682)
3. Guidance for the development of a SEEMP (MEPC.1/Circ. 683)
4. Guidelines for voluntary use of the EEOI (MEPC.1/Circ.684)



EEDI: Enerji Verimliliği Dizayn İndeksi



P_{ME}, P_{AE} : Power of main and auxiliary engines

P_{PTI} : Power consumption of each shaft motor

P_{AEff} : Main engine power reduction due to innovative mechanical energy efficient technology

P_{eff} : Auxiliary power reduction due to innovative electrical energy efficient technology

C_{FME}, C_{FAE} : non-dimensional conversion factor between fuel consumption and CO2 emission based on carbon content. (Table given)

SFC_{ME}, SFC_{AE} : certified specific fuel consumption of main and auxiliary engines

f_j : correction factor to account for ship specific design elements (for ice-class, table given)

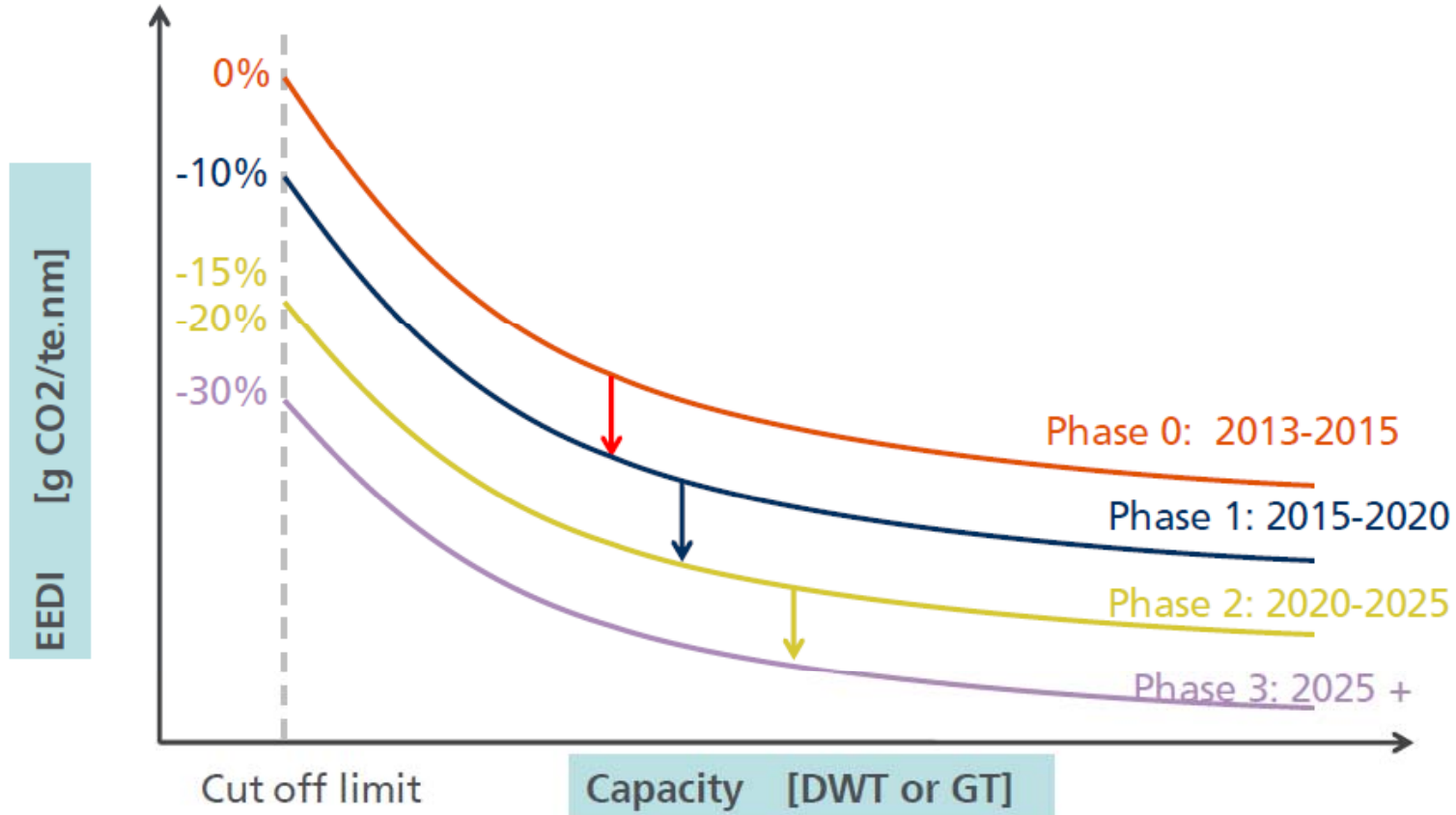
f_i : the capacity factor for any technical/regulatory limitation on capacity (for ice-class, table given)

f_w : non-dimensional coefficient indicating the decrease of speed in BF6. (=1.0)

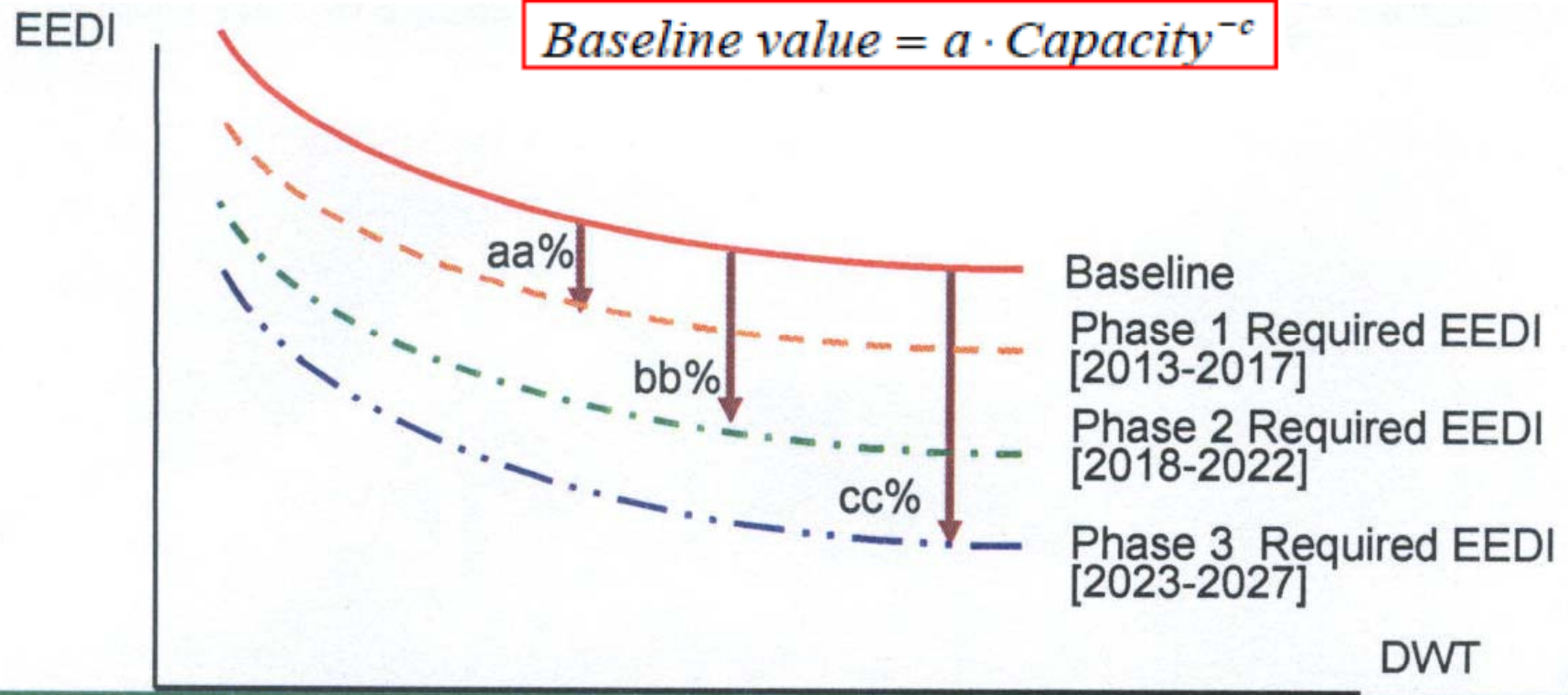
f_{eff} : availability factor of each innovative energy efficiency technology.(=1.0 for waste energy recovery system)

Interim Guidelines for New Ships(MEPC.1/Circ.681)

EEDI nedir ?



EEDI



$$\text{Attained EEDI} \leq (1 - X/100) \times \text{Reference line value} = \text{Required EEDI}$$

EEDI - EEOI



$$EEDI = \frac{b_e \cdot P_{installed} \cdot c_{Carbon}}{Capacity \cdot v_{ref}}$$

$$EEOI = \frac{Fuel_{consumed} \cdot c_{Carbon}}{Cargo_{transported} \cdot Distance_{sailed}}$$

SEEMP



- 400 GT dan büyük tüm gemiler için 1 Ocak 2013 ten itibaren ilk havuzlama intermediate veya renewal survey ile geçerli
 - Klas sadece SEEMP nin gemide olduğunu kontrol eder. International Energy Efficiency Certificate (IEEC) sertifikası verir
 - PSC ise geçerli IEEC nin olduğunu kontrol eder.

SEEMP Bölüm A



The SEEMP may be separated into two parts:
The generic (Part A) and the ship-specific part (Part B)

- **Company Policy (Section 1)**
- **Measures for Improving Energy Efficiency (Section 4):**
- **Voyage Optimization (4.1)**
 - No hardware modifications
 - Aim at efficient ship operation
- **Propulsion Resistance Management (4.2)**
 - Hull & Propeller Cleaning
 - Propulsion Hydrodynamic Improvement Devices
 - Resistance Monitoring Programs
- **Machinery Optimization (4.3)**
 - Performance Monitoring Tools (M/E – D/Gs)
 - Machinery Retrofitting / Upgrading / Replacements
 - Thrust, power & torque measurements (propeller efficiency)
 - De-rated engines, etc.
- **Bunker Management (4.4)**
- **Personnel Awareness & Training (4.8)**

Part A

Full Compliance with
Res. MEPC.213(63)
Based on
INTERTANKO
guidance



Following aspects to be considered for ship operation:

Voyage Performance / Offshore Operations

- Voyage planning & execution
- Weather routing & sea current
- Speed Management
- Logistic planning
- Chartering/contracts
- Port/harbour operations
- DP operations

Ship Performance

- Hull condition
- Propeller condition
- Trim & draft
- Autopilot & rudder
- Appendages & Technical modifications

Fuel Management

- Pre-bunkering
- During bunkering
- Post-bunkering

Main and AUX engines

- Main Engine efficiency
- Aux Engines efficiency & utilization
- Boilers efficiency & utilization

Consumers

- Thruster operations
- Cargo operations
- Ventilation, HVAC, lights
- Insulation & energy losses
- Water productions
- Incinerator
- Compressors

Management and organisation

- Strategy & tactical plans
- Roles & responsibilities
- Culture & awareness
- Competence & training
- Cooperation & communication
- Performance Management



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SEEMP Bölüm B



The SEEMP may be separated into two parts:
The generic (Part A) and the ship-specific part (Part B)

- **Energy Saving Measure:** Options already implemented, under trial, as well as options being considered.
- **Assignment of responsible / monitoring personnel both ashore and onboard**
- **Description of monitoring methods:** Each measure will most likely require different methods & units of measurement.
- **Target:** It is the specific, measurable target that the Company aims to achieve through the adoption of a measure.
- **Records:** The relevant records that will be kept in order to monitor the performance of each measure.
- **Implementation Period:** The period during which the Company will implement and monitor each measure.

Part B

Full Compliance with
Res. MEPC.213(63)



13. Ship energy efficiency measures in force

No	Energy Efficiency Measures	Implementation	Responsibility	Monitoring	Evaluation
1	Fuel Efficient Operations				
		Careful planning and execution of voyages	Master / CE	Voyage Plan	M Rev / IA
		Course optimization - Great Circle	Master	Voyage Plan	M Rev / IA
		Current optimization	Master	Voyage Plan	M Rev / IA
		Tides	Master	Voyage Plan	M Rev / IA
2	Weather routing				
		Potential efficiency savings using routing tools from existing providers	FM / Master	Voyage Plan	M Rev / IA
		Weather forecast	Master	Daily weather report	M Rev / IA
3	Speed optimisation				
		Optimise speed based on early communication with next port on berth availability	Master / CE	LB entrance	M Rev / IA
		Taking into account engine optimal settings and arrival times/availability of berths at port.	CE	ELB entrance	IA
4	Optimised power				
		Setting constant RPM as efficient	CE	ELB entrance	IA
		Power and light control	CE	ELB entrance	IA
5	Optimised ship handling				
		Optimum trim according trim table - Operating at optimum trim for specified draft and speed	Master / CE	LB entrance	IA
		Minimum treatment plant	Master / CE	LB / ELB entrance	IA
6	Optimum ballast				
		Ballasting for optimum trim and steering conditions	Master / CE	LB / ELB entrance	M Rev / IA
		Ballast free	Master	Stab records	IA
7	Optimum rudder				
		Autopilot settings	Watch Officer	/	
		Reducing distance sailed 'off track' and minimising losses caused by rudder corrections	Watch Officer	/	
8	Improved Cargo Handling				
		Using of dock facilities as possible	Master / CO	/	
		Preventing of stowage failure	CO	/	
9	Bunker Quality				
		Control of delivered bunker quality	CE	Bunker notice	IA
10	Stay in port				
		Use of shore side electricity in ports	CE	ELB entrance	IA
11	Others				



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SEEMP - Part B (Example)

Energy Saving Measure:	Speed Selection Optimization (see Part A 4.1.1)
Responsible ashore:	Operations Department / Operator.
Responsible onboard:	Master / Chief Engineer.
Records:	Daily Noon Reports / Voyage Abstracts / EEOI form
Implementation Period:	Continuous (as requested and/or allowed by Charterers, weather and safe navigation permitting - WSNP).
Target:	Decrease the fuel consumption by up to 2% a. During ballast voyages: Reduce vessel's speed to be within ± 0.5 knots of the vessel's Practical Economical Speed. b. During laden voyages: Taking into account the restrictions imposed by the Charter Party, optimize the speed in order to keep the used fuel per tonne-mile at a minimum level so as to ultimately reduce time spent in anchorage or drifting at waiting areas annually by 1%. c. Reduce annual fleet EEOI average by 1% annually.
Monitoring Method:	a. Random checking of Daily Noon Reports by the Operations Dept. to establish the vessel's speed during ballast voyages. b. Review of voyage data to establish time spent in anchorage or drifting at waiting areas. Statistical data on the calculated quantity of bunkers saved through the implementation of this procedure should be kept by Operations Dpt. (per voyage / per vessel). c. Review of EEOI forms to establish the annual fleet EEOI average.



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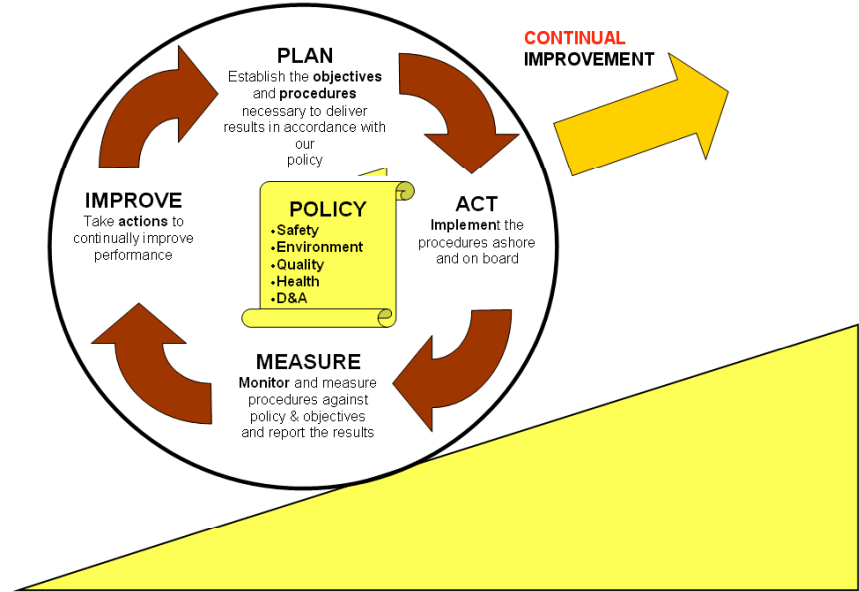


Energy Saving Measure:	Auxiliary Engine Load Optimization (see Part A 4.3.8)
Responsible ashore:	Technical Department.
Responsible onboard:	Chief Engineer.
Records:	C/E Standing Orders / Superintendent Inspection Reports.
Implementation Period:	Continuous (whenever possible - WSNP).
Target:	- Strict adherence to C/E Standing Orders. - Zero non-conformances during normal operations.
Monitoring Method:	The C/E should review yard's electric balance study, operate E/R pumps accordingly while at port, if possible, and compare on a quarterly basis the expected power consumption against actual data based on the operational profile of the vessel. The C/E should also review yard's air balance study and operate E/R fans accordingly. This involves reduction of number of E/R fans operating while at port based on prevailing ambient conditions. Checks during shipboard attendances by Technical Superintendents.

SEEMP

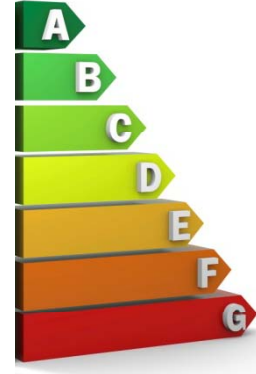


- Planlama
- Uygulama
- İzleme ve ölçme
- Değerlendirme ve geliştirme



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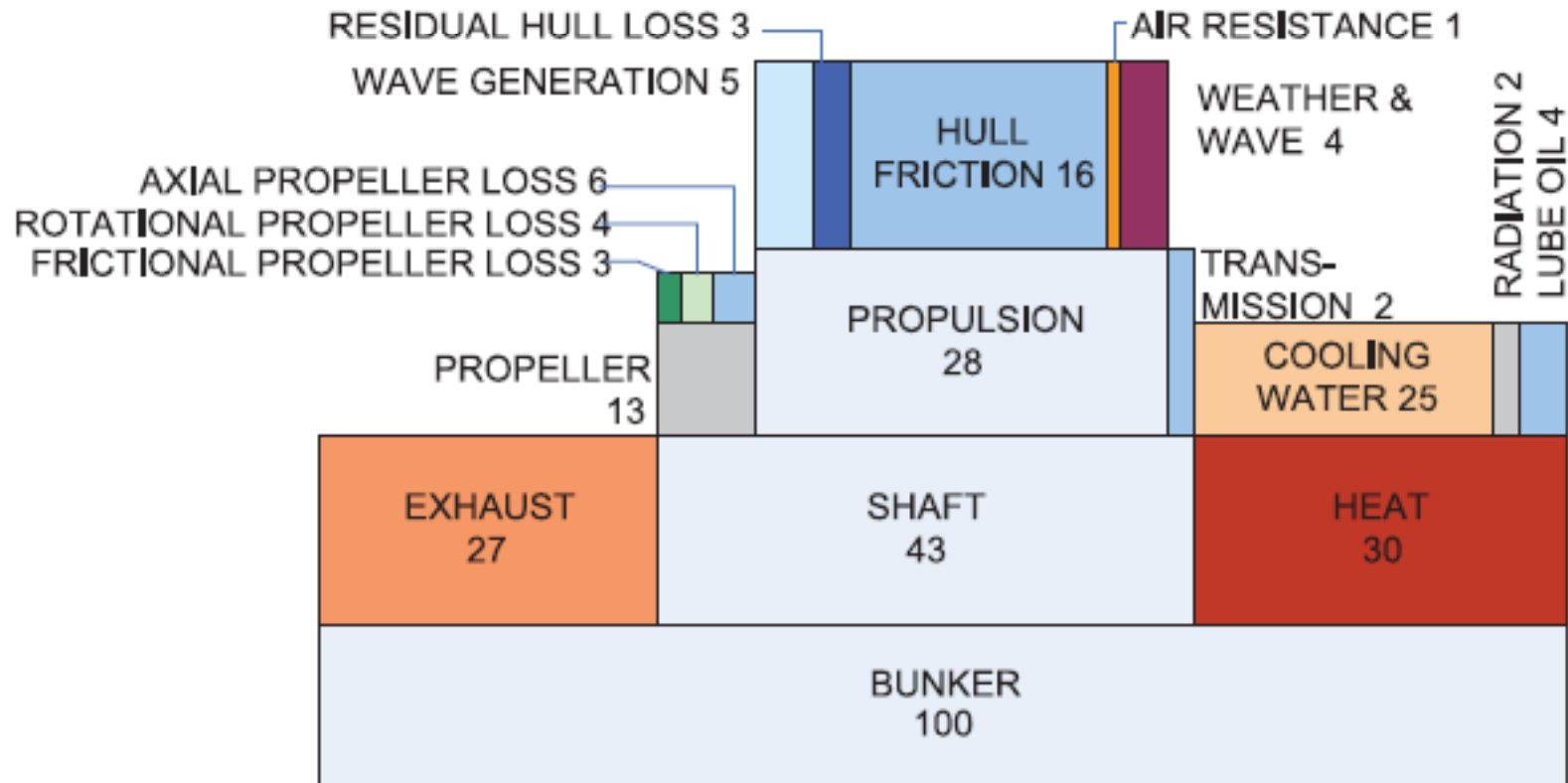
DENİZ TİCARET ODASI



Dizayn

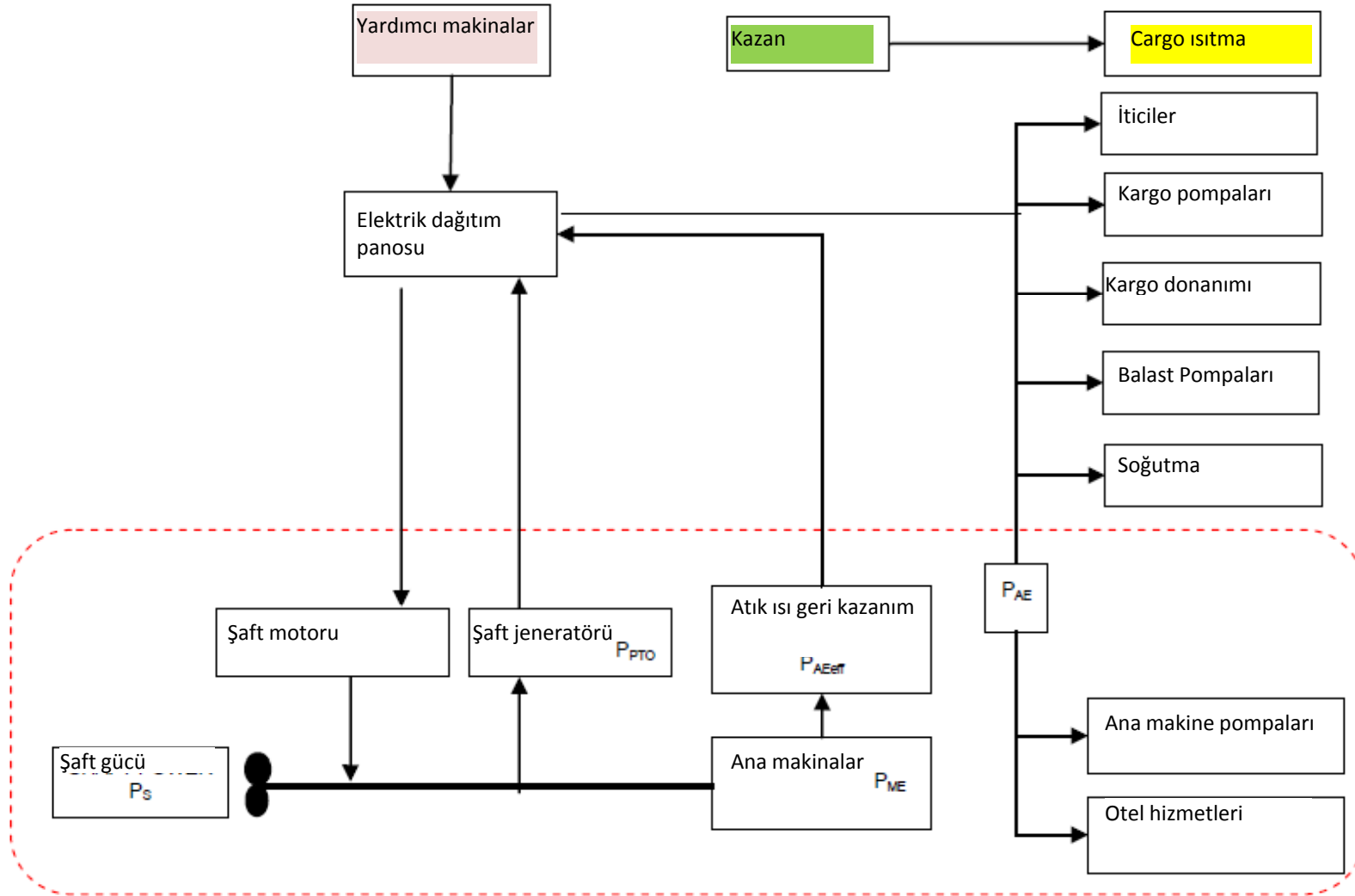
**Gemilerde Enerji Verimliliđi
ve
Enerji Operasyon Planları**

Gemide Enerji Tüketimi

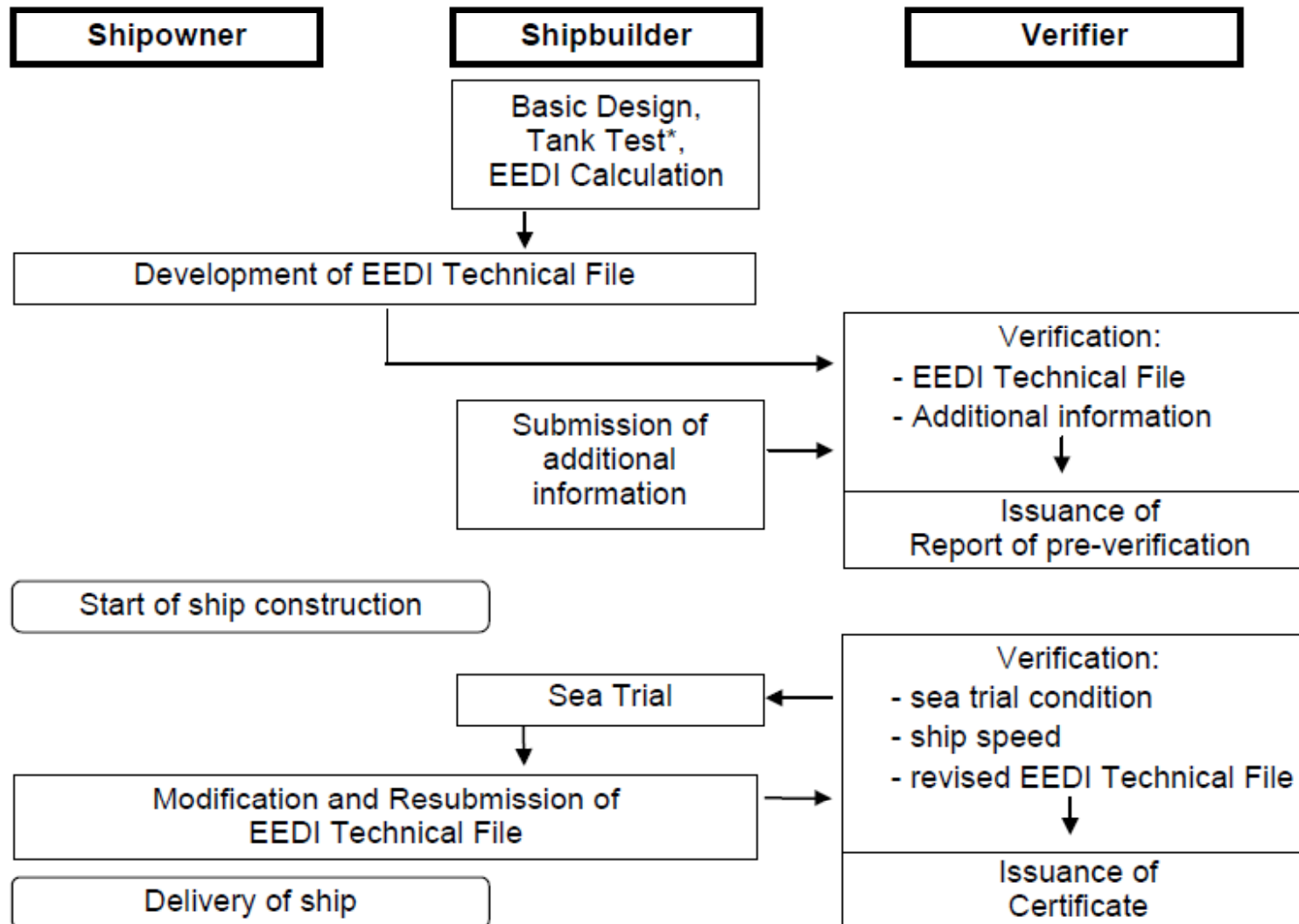


Use of propulsion energy on board a cargo ship, head sea, Beaufort 6

Enerji Tüketicileri

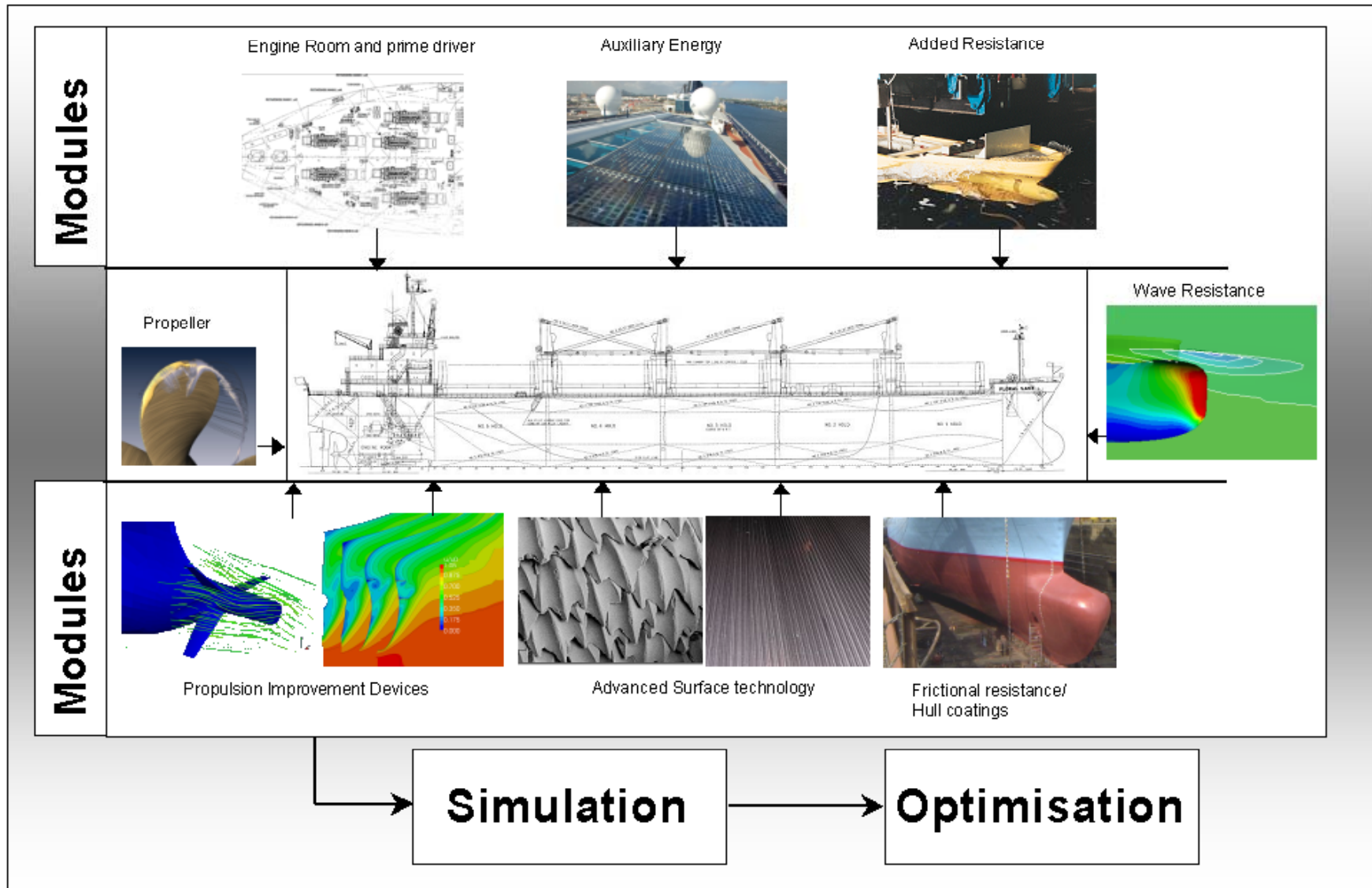


Teknik ve Operasyonel Önlemler



*To be conducted by a test organization or a shipbuilder itself.

Entegre Önlemler

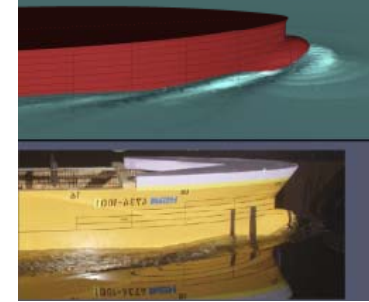
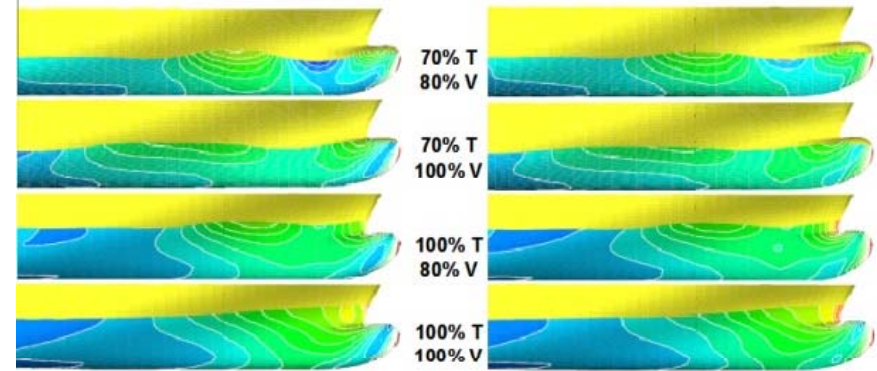


Gemi Direnci



Form direnci

- Tekne form optimizasyonu – CFD

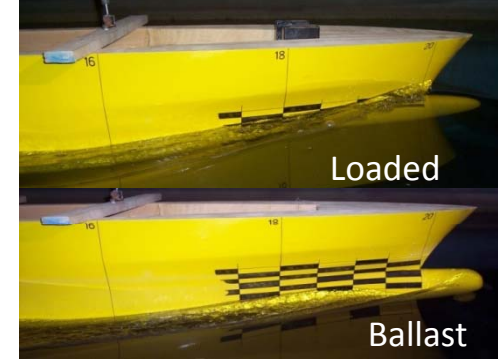


Gemi Direnci



Form direnci

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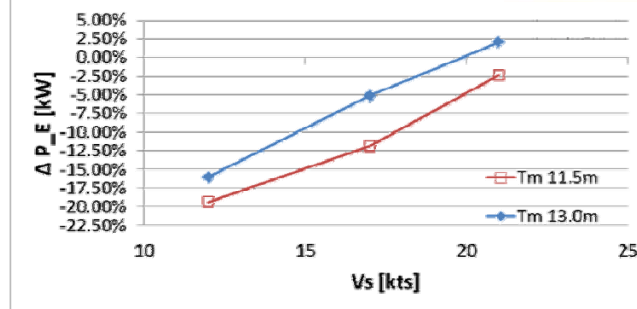


Original Bow

Modified Bow



Container Vessel
Modified Bulb : Full Scale Power
Bare Hull +3% for Appendages



Gemi Direnci

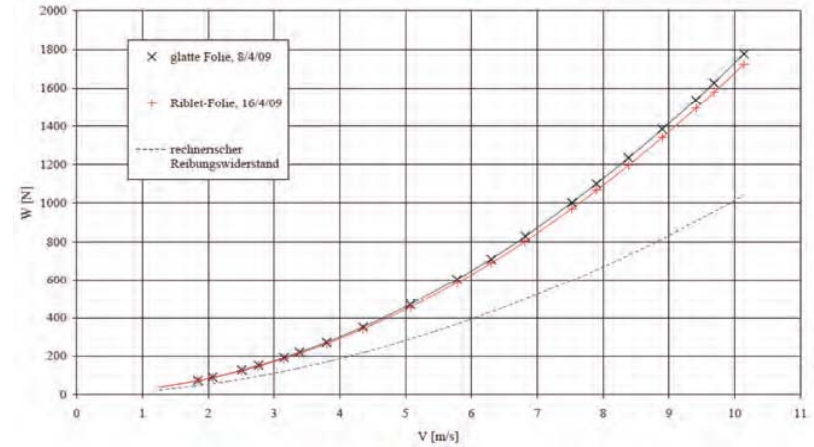
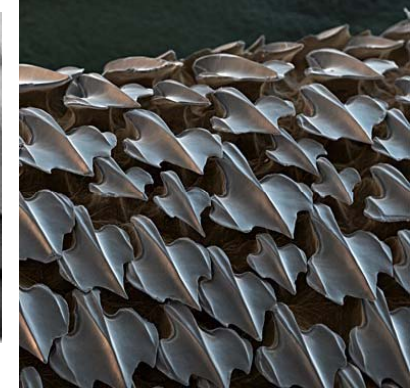
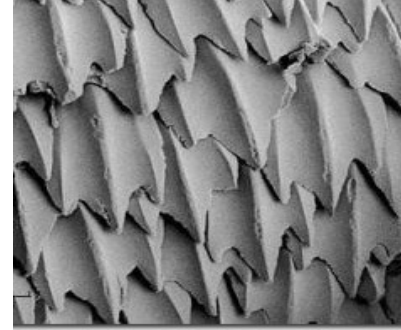


Form direnci

- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey



Gemi Direnci

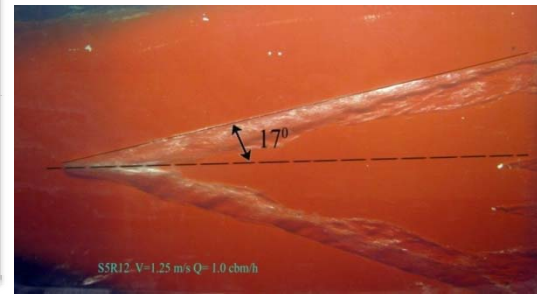
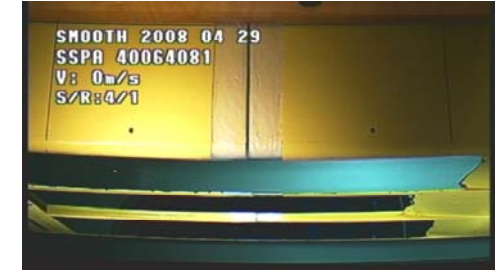
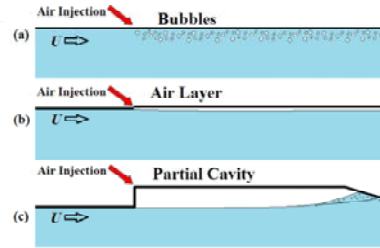
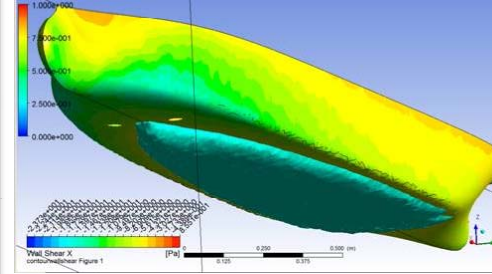


Form direnci

- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey
- Hava yağlama



Gemi Direnci

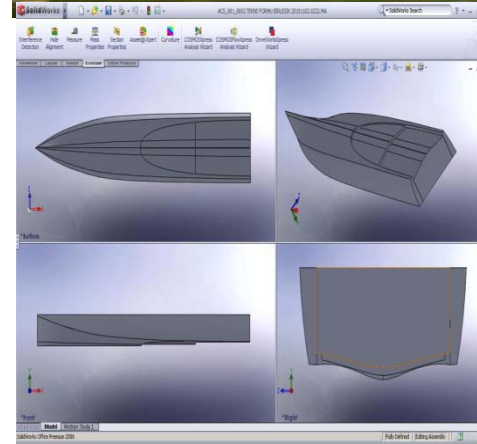


Form direnci

- Tekne form optimizasyonu – CFD

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Gemi Direnci

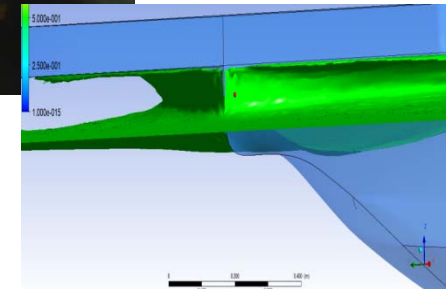
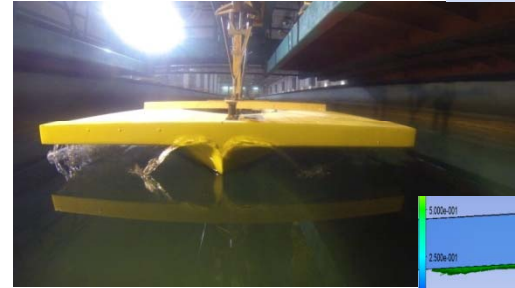
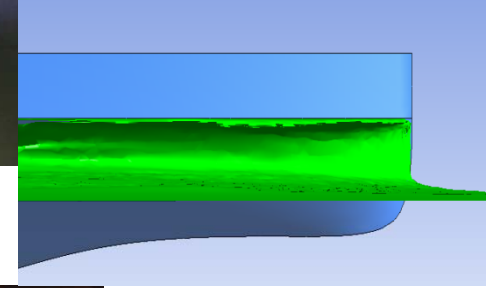
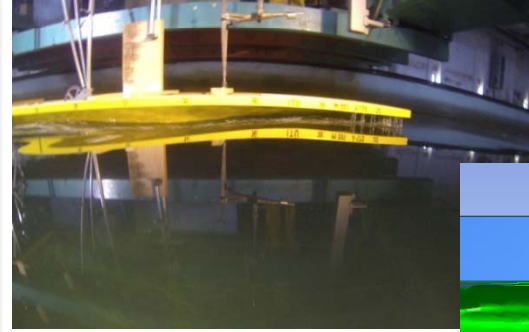


Form direnci

- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey
- Hava yağlama
- Spray direnci



Gemi Direnci

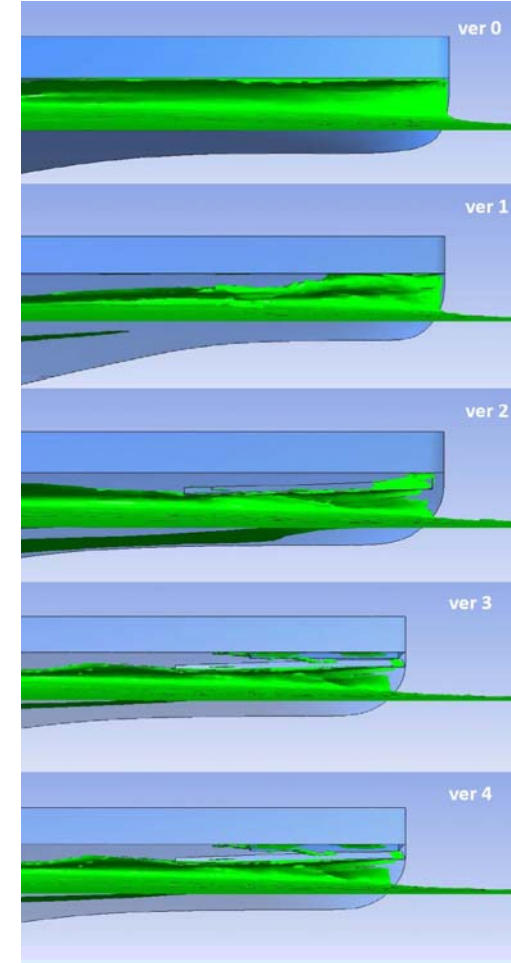


Form direnci

- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey
- Hava yağlama
- Spray direnci



Gemi Direnci



Form direnci

- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey
- Hava yağlama
- Spray direnci

Ek direnç bileşenleri

- Dalgalarda direnç artışı
- Hava direnci



Figure 6.1.3.1: Aerial view of Case ship

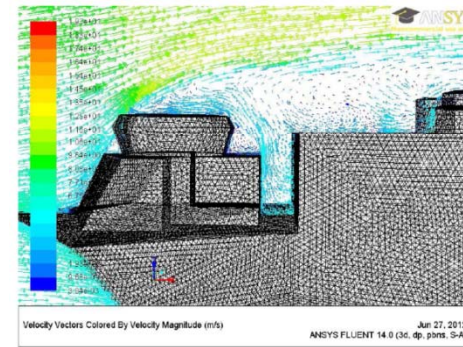
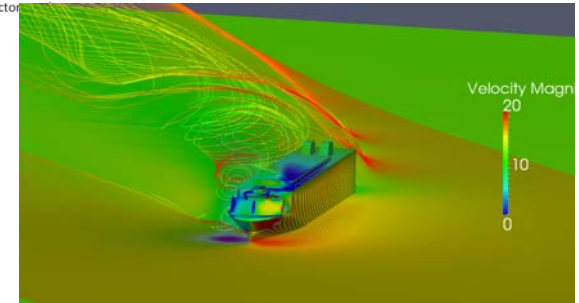


Figure 6.1.3.8: Flow velocity vector



Gemi Direnci



Form direnci

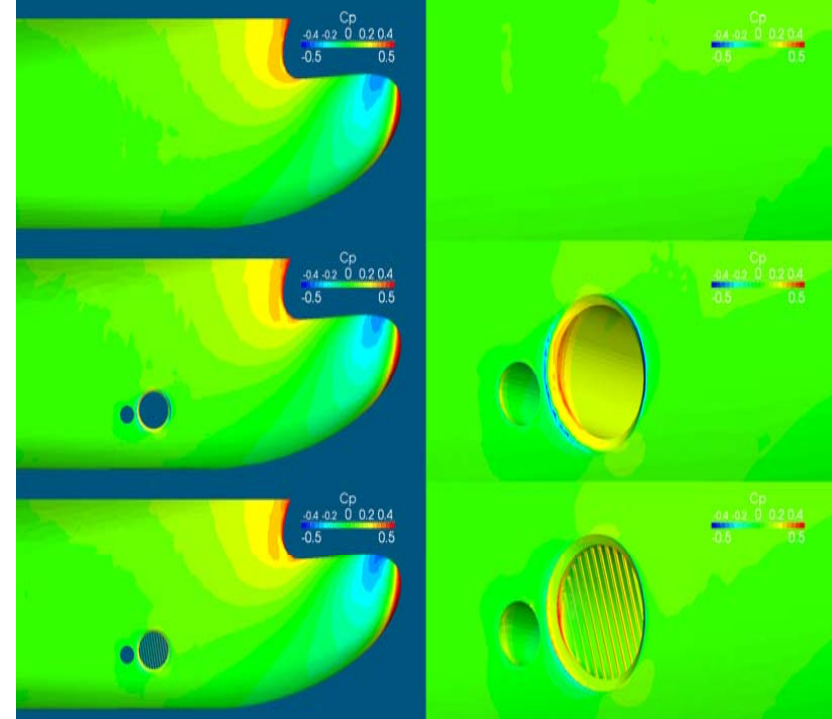
- Tekne form optimizasyonu – CFD

Viskoz direnç

- Pürüzlülük direnci
- Boya ve yüzey
- Hava yağlama
- Spray direnci

Ek direnç bileşenleri

- Dalgalarda direnç artışı
- Hava direnci
- Takıntı direnci



Gemi Sevki



Sevk sistemi

- Yüksek performanslı pervaneler
- Pervane boyama

KAPPEL



CLT

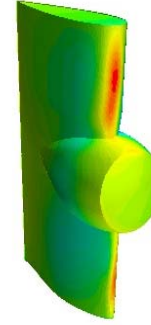


Gemi Sevki



Sevk sistemi

- Yüksek performanslı pervaneler
- Pervane boyama
- Pervane – dümen etkileşimi



Pressure (Pa)
-8725.0 -3000.2 1524.6

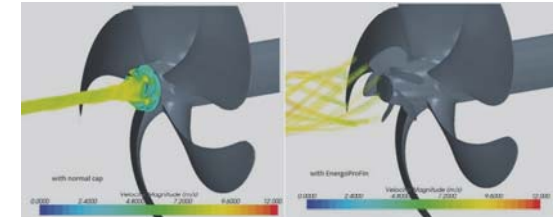
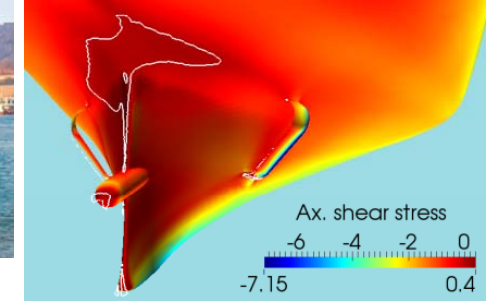


Gemi Sevki



Sevk sistemi

- Yüksek performanslı pervaneler
- Pervane boyama
- Pervane – dümen etkileşimi
- Duct-fin ve sınır tabaka finleri



Enerji Üretim ve Depolama Sistemleri



Yenilenebilir enerji

- Güneş enerjisi (Photovoltaic)

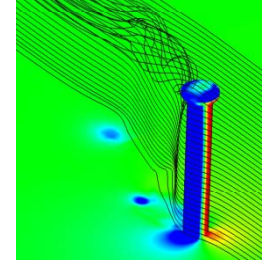


Enerji Üretim ve Depolama Sistemleri



Yenilenebilir enerji

- Güneş enerjisi (Photovoltaic)
- Rüzgar enerjisi

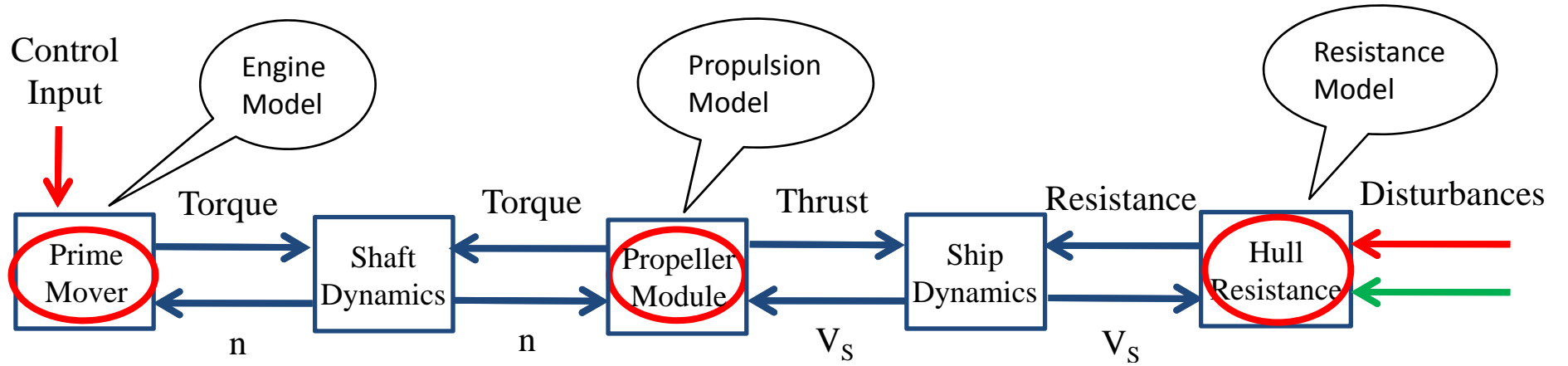


Enerji Üretim ve Depolama Sistemleri



Yenilenebilir enerji

- Güneş enerjisi (Photovoltaic)
- Rüzgar enerjisi
- Yakıt pilleri
- Dinamik Enerji Simülasyonları



Enerji Üretim ve Depolama Sistemleri

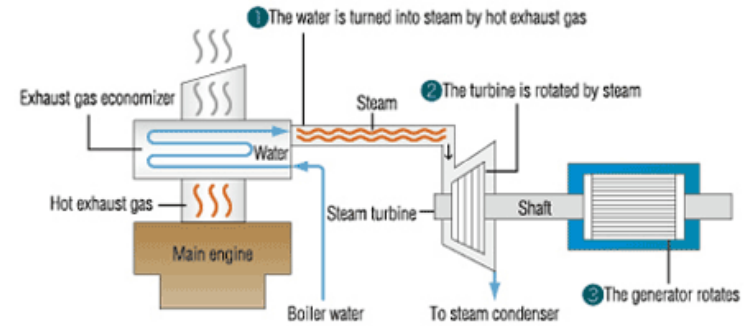


Yenilenebilir enerji

- Güneş enerjisi (Photovoltaic)
- Rüzgar enerjisi
- Yakıt pilleri
- Dinamik Enerji Simülasyonları
- Enerji depolama
 - Mekanik
 - Electro-kimyasal
 - Termal



Exhaust Gas Economizer and Turbo Generator



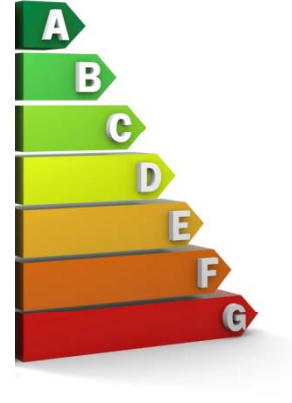
Enerji Üretim ve Depolama Sistemleri



Yenilenebilir enerji

- Güneş enerjisi (Photovoltaic)
- Rüzgar enerjisi
- Yakıt pilleri
- Dinamik Enerji Simülasyonları
- Enerji depolama
 - Mekanik
 - Electro-kimyasal
 - Termal
- Alternatif yakıtlar
 - LNG
 - Metanol





Operasyon

Gemilerde Enerji Verimliliđi
ve
Enerji Operasyon Planları

Değişik operasyon tipleri



TEFLES TECHNOLOGIES AND SCENARIOS FOR LOW EMISSIONS SHIPPING

 <p>After Treatment & Thermal Energy</p> <ul style="list-style-type: none">- Exhaust gas cleaning- Exhaust gas energy recovery- Thermal energy at port	 <p>Propulsion & Maneuvering</p> <ul style="list-style-type: none">- Hydrodynamic technologies	 <p>Power Generation & Propulsion</p> <ul style="list-style-type: none">- Ship performance modelling- Alternative propulsion- Auxiliary drives
--	--	---

3 Technologies & Strategies

3 Scenarios

 <p>At Sea</p>	 <p>Port Approach & Maneuvering</p>	 <p>At Port</p>
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Aiming at Zero Emissions Shipping



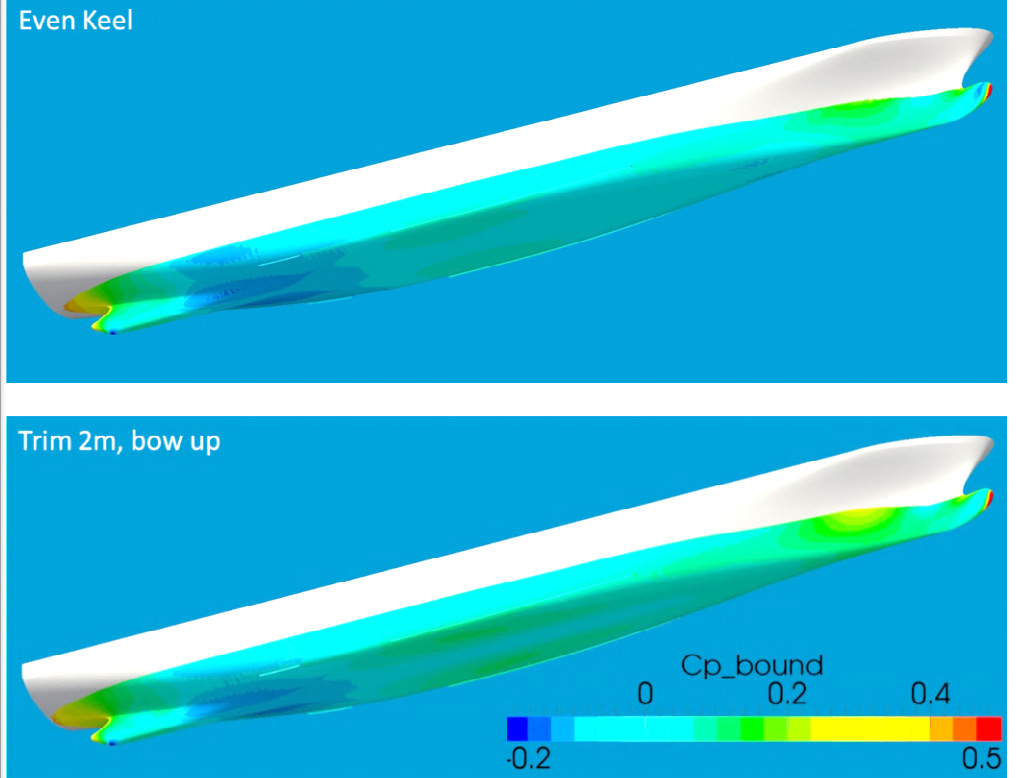
İstanbul ve Marmara, Ege, Akdeniz, Karadeniz Bölgeleri

DENİZ TİCARET ODASI

İşletim Yaklaşımları



- Trim-Draft Optimizasyonu

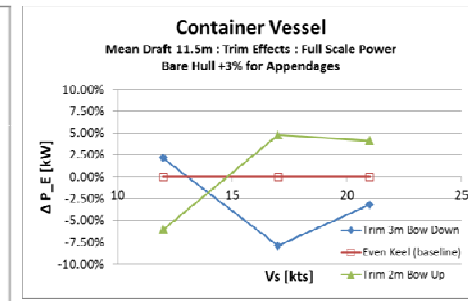
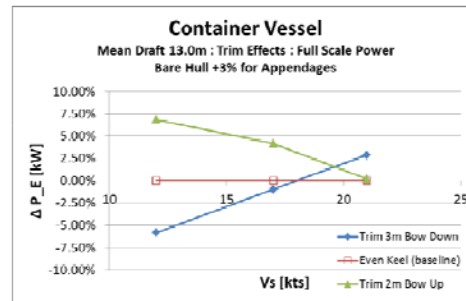


İşletim Yaklaşımları



- Trim-Draft Optimizasyonu

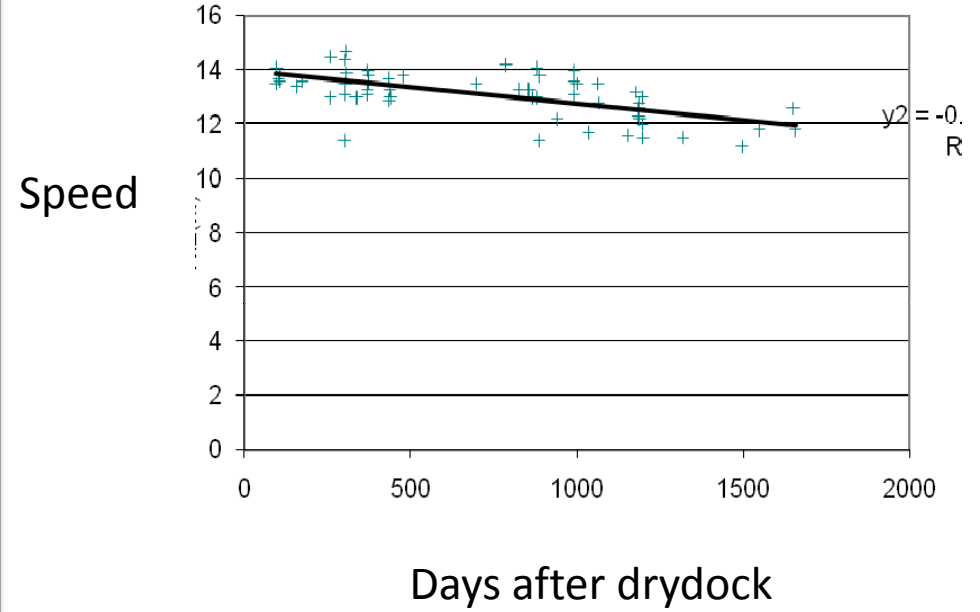
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15.0							-3%						
14.5							-3%						
14.0	-8%	-9%	-10%	-11%	-10%	-7%	-4%	-6%	-9%	-7%	-6%		
13.5	-4%	-5%	-6%	-8%	-7%	-6%	-5%	-6%	-8%	-5%	-3%		
13.0	3%	3%	1%	-1%	-2%	-4%	-5%	-7%	-9%	-6%	-4%	-4%	-5%
12.5	11%	10%	8%	5%	2%	-2%	-5%	-8%	-10%	-7%	-5%	-7%	-9%
12.0	12%	11%	9%	7%	4%	1%	-3%	-5%	-8%	-6%	-4%	-7%	-9%
11.5	12%	12%	10%	9%	6%	3%	0%	-4%	-7%	-5%	-3%	-6%	-9%
11.0	7%	6%	4%	1%	0%	0%	-1%	-2%	-3%	-3%	-2%	-5%	-7%
10.5	2%	1%	-2%	-6%	-6%	-4%	-2%	-1%	0%	0%	-1%	-4%	-6%
10.0	-4%	-4%	-7%	-9%	-8%	-5%	-3%	-2%	-2%	-2%	-2%	-4%	-7%
9.5					-10%	-7%	-3%	-3%	-4%				
9.0							-4%						



İşletim Yaklaşımları



- Trim-Draft Optimizasyonu
- Tekne temizleme/Havuzlama



İşletim Yaklaşımları



- Trim-Draft Optimizasyonu
- Tekne temizleme/Havuzlama
- Optimum hız
- Sefer planlama
- Hava durumuna göre yol seçimi

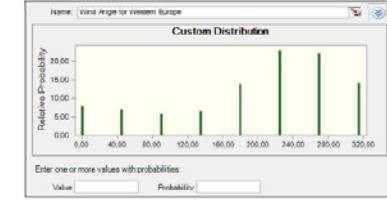


Figure 5.2.2: Wind direction probability (0: North, 90: East, 180: South, 270: West)

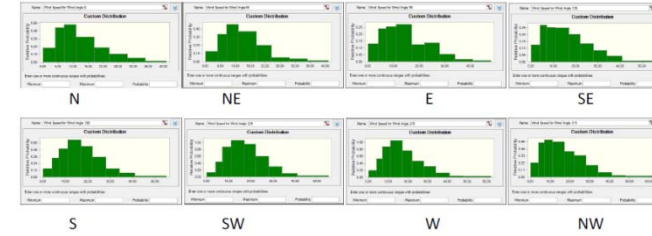


Figure 5.2.3: Wind speed representation with wind direction

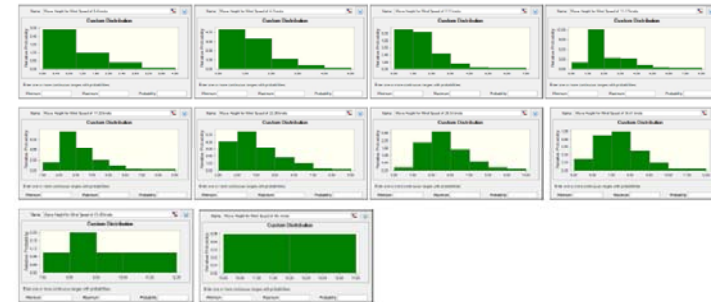
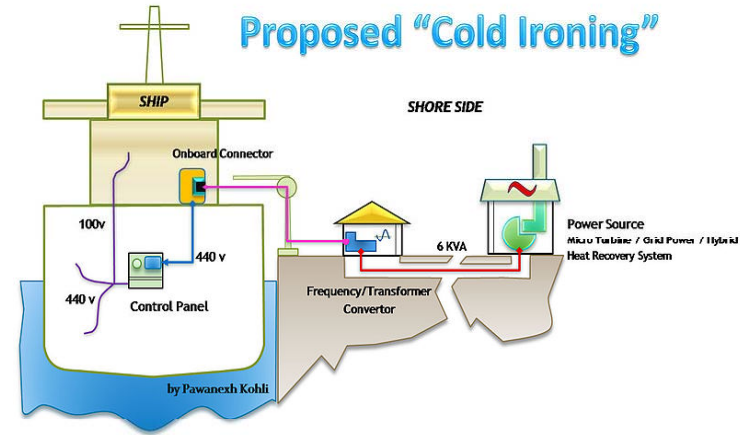
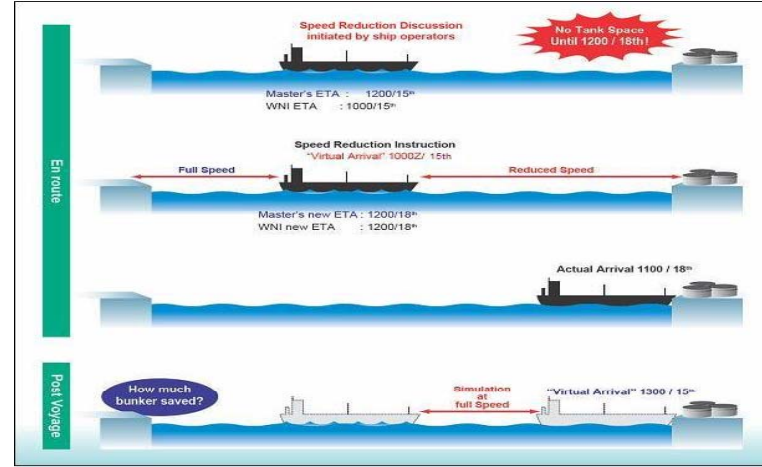


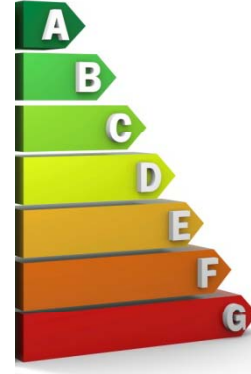
Figure 5.3.3: Wave height probability distributions for each wind speed for Western Europe

İşletim Yaklaşımları



- Trim-Draft Optimizasyonu
- Tekne temizleme/Havuzlama
- Optimum hız
- Sefer planlama
- Hava durumuna göre yol seçimi
- Tam zamanında varış ve izafi varış
- Sahil elektriği
- Makine yük yönetimi
- DG yönetimi & Shaft Gen.





Bakım-Tutum- Modernizasyon

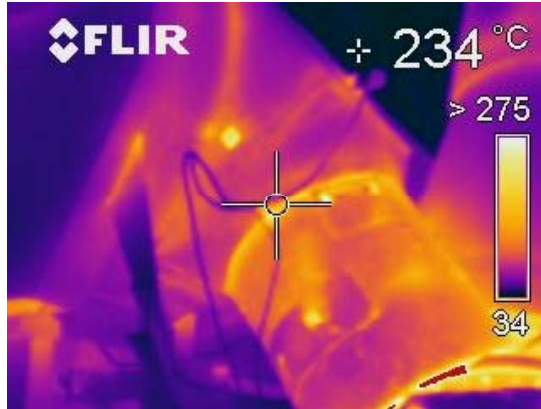
Gemilerde Enerji Verimliliđi
ve
Enerji Operasyon Planları



Enerji Denetimi (Energy Audit)



Exhaust gas outlet of M/E to T/C No.1

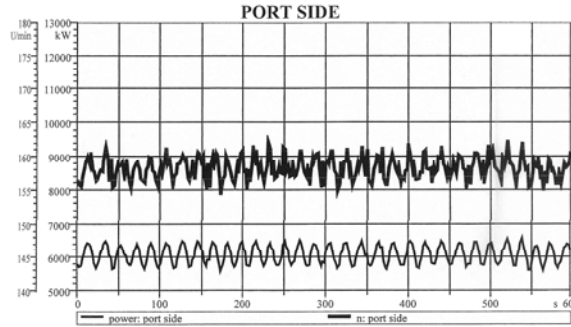
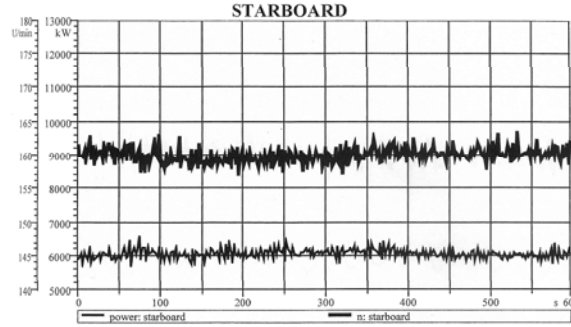


Şaft güç ölçümü



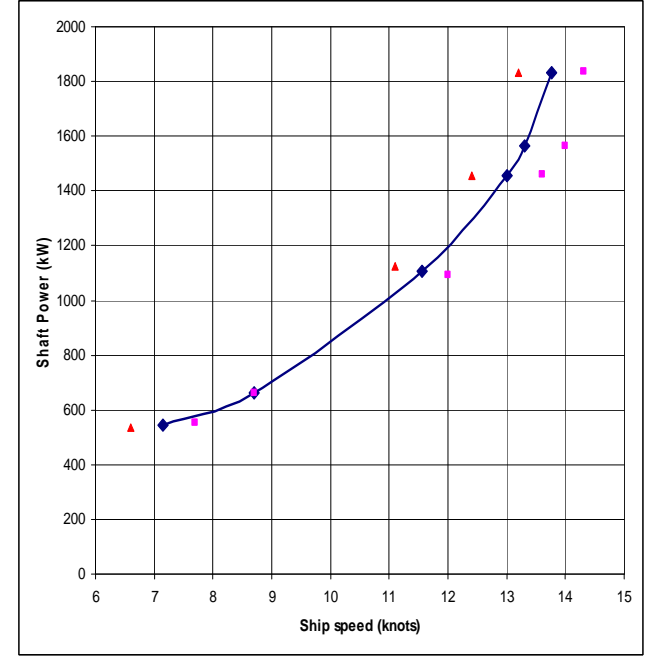
$$P_S = 2\pi Qn$$

P_S : Shaft power
 Q : Shaft torque moment
 n : Shaft rate of revolution

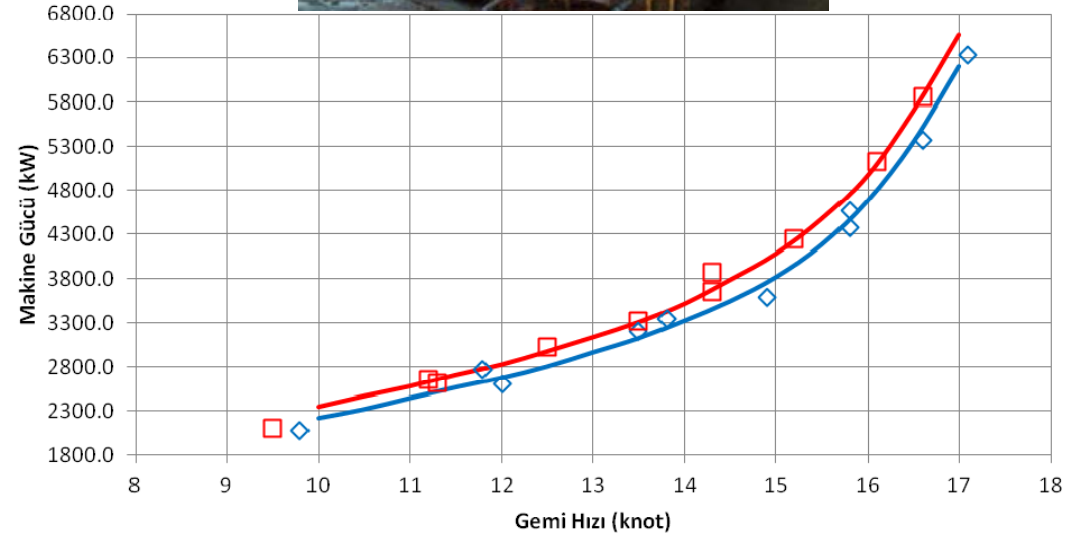


Mean Values		
	starboard	port side
power [kW].....	6054	6077
r. p. m. [U/min]....	160,0	158,2

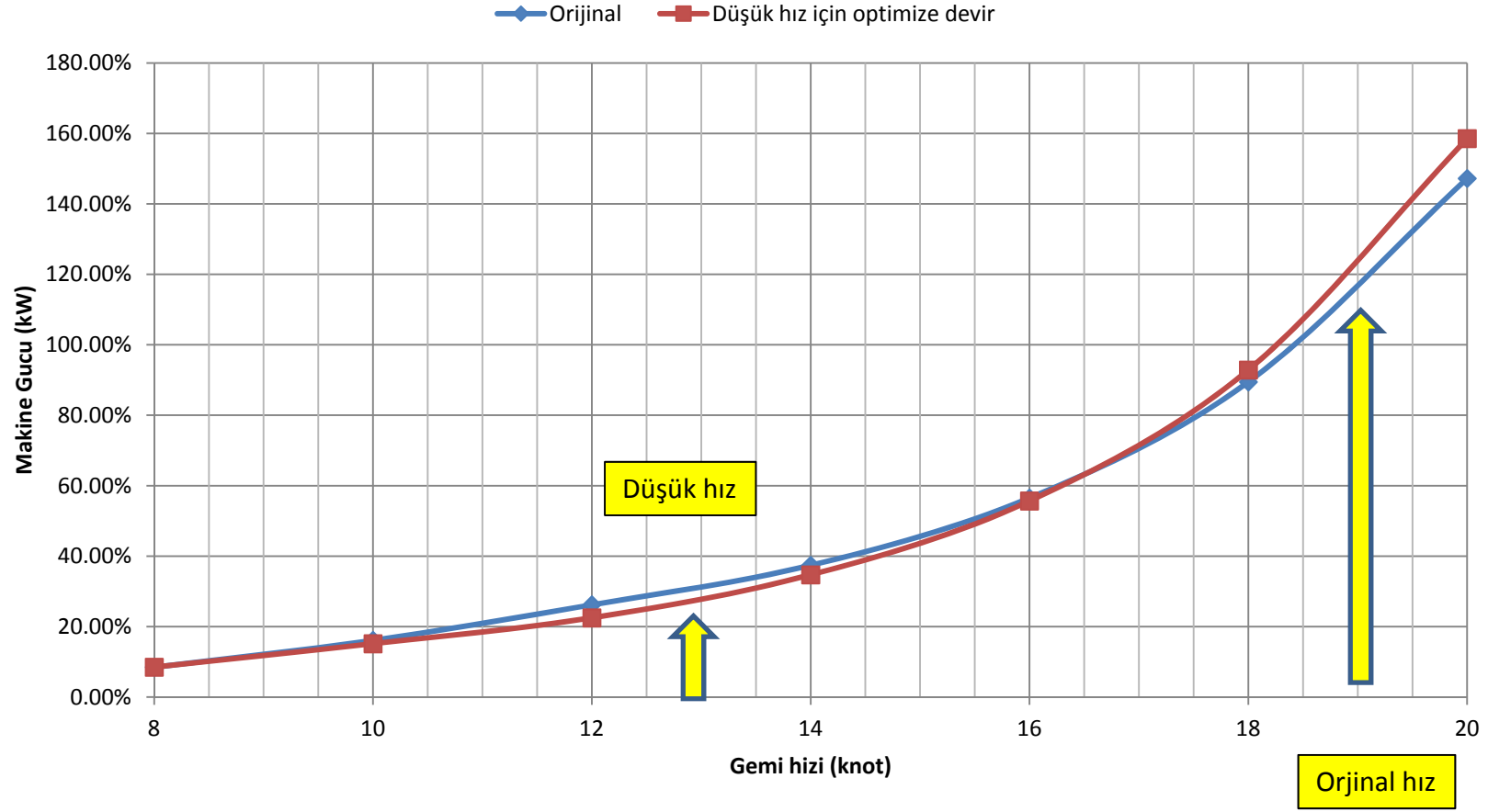
Run No. 9



Boya etkisi



Pervane devir etkisi



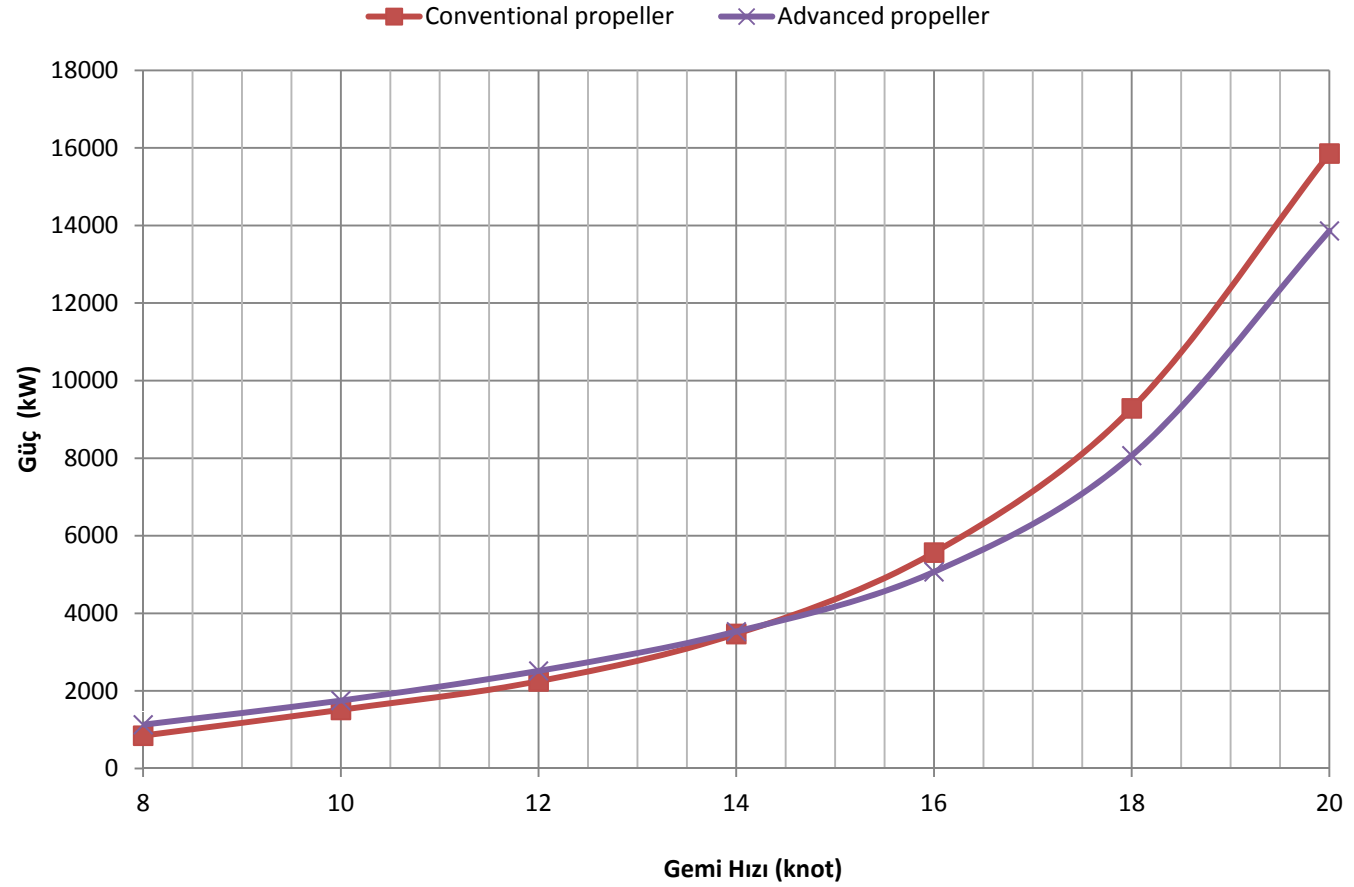
Pervane Değişimi

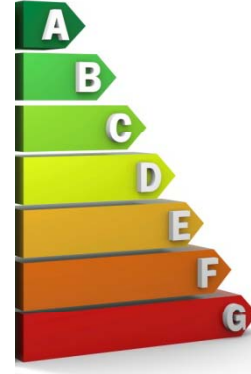


KAPPEL



CLT





İzleme, Raporlama ve Doğrulama (MRV)

Gemilerde Enerji Verimliliği

ve

Enerji Operasyon Planları



MRV

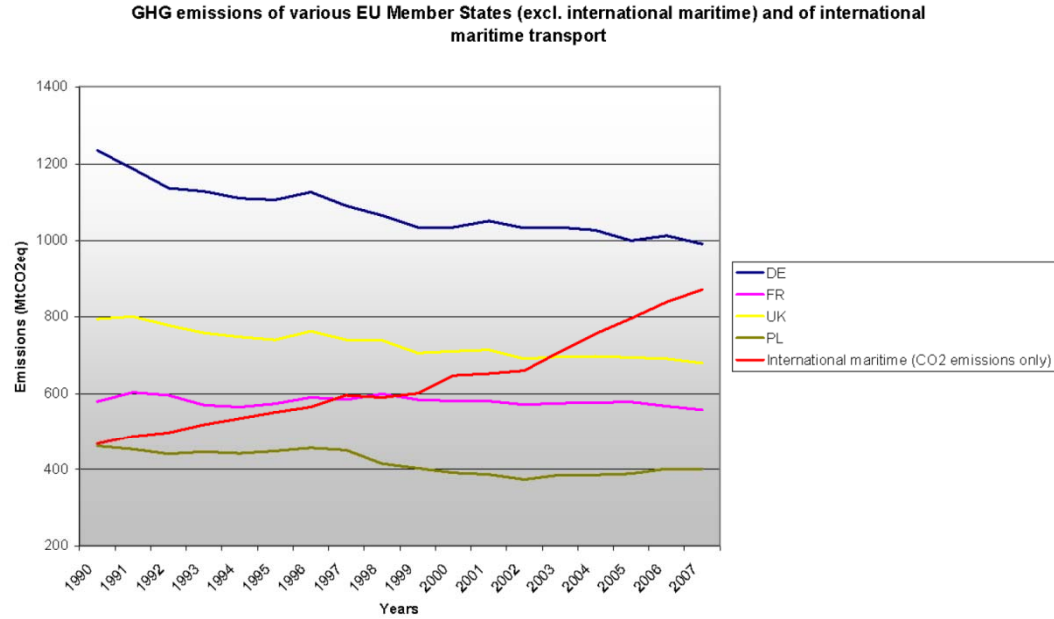


- Avrupa Birliđi (EU Directive 2009/16/EC ve EU regulation 2015/757)
 - 1 Temmuz 2015 de MRV uygulamaya konmuştur
 - 5000 GT dan büyük AB limanlarına uğrayan gemiler yıllık CO2 emisyonlarını AB merkezi veribazına göndermek zorundadır.
 - Kargo, enerji verimliliđi vs deđerleri sertifikalanmak durumundadır.
 - 1 Ocak 2018 den itibaren veri toplama bařlıyacaktır
 - 31 Ağustos 2017 den önce denizcilik řirketleri yakıt tüketim saptama ve raporlama metod planlarını dođrulayıcı kuruluşlar ile bildirmeleri gerekmektedir.
 - Sefer ve yıllık veri toplanması zorunlu hale gelmektedir.
- IMO

AB nedenleri



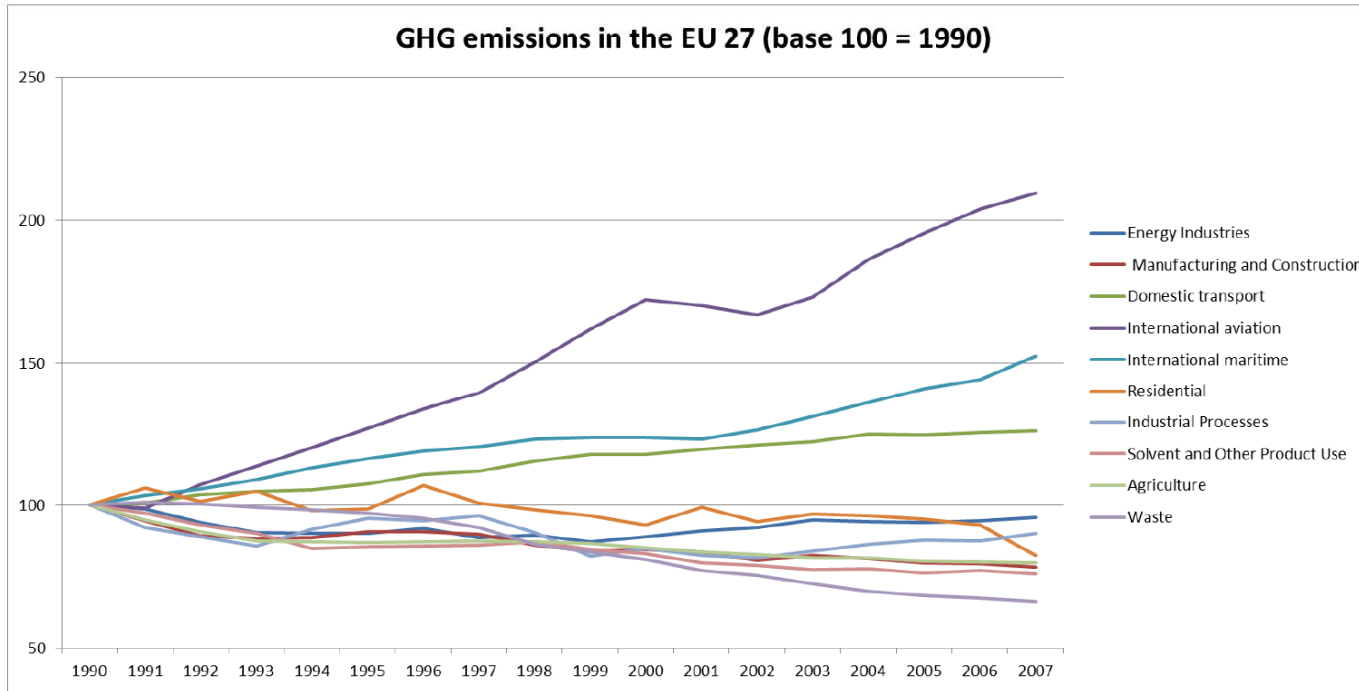
- Avrupa Birliđi küresel ısınmayı 2 C ile sınırlandırmak istenmekte, bunun ise CO2 emisyonlarını 2030 da 1990 değerlerine göre % 40 azaltmak hedeflenmiştir.



Projeksiyon



EU 27 GHG emissions



Amaç

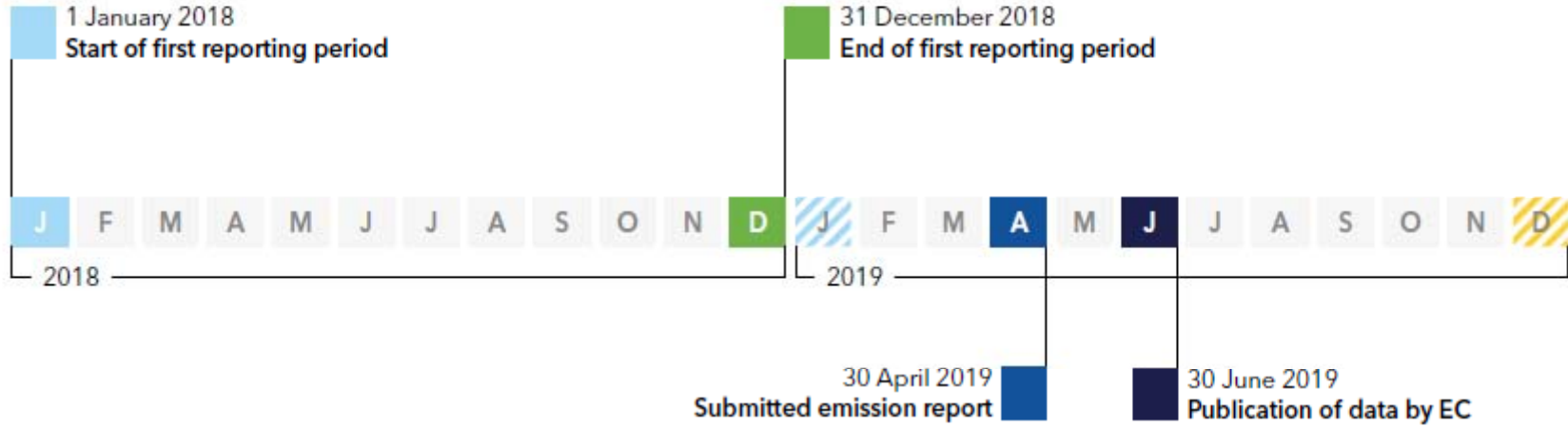


Amaç gemilerin çevresel performans ve enerji verimliliği bilgilerinin toplanarak Pazar farklılıklarının kaldırılması

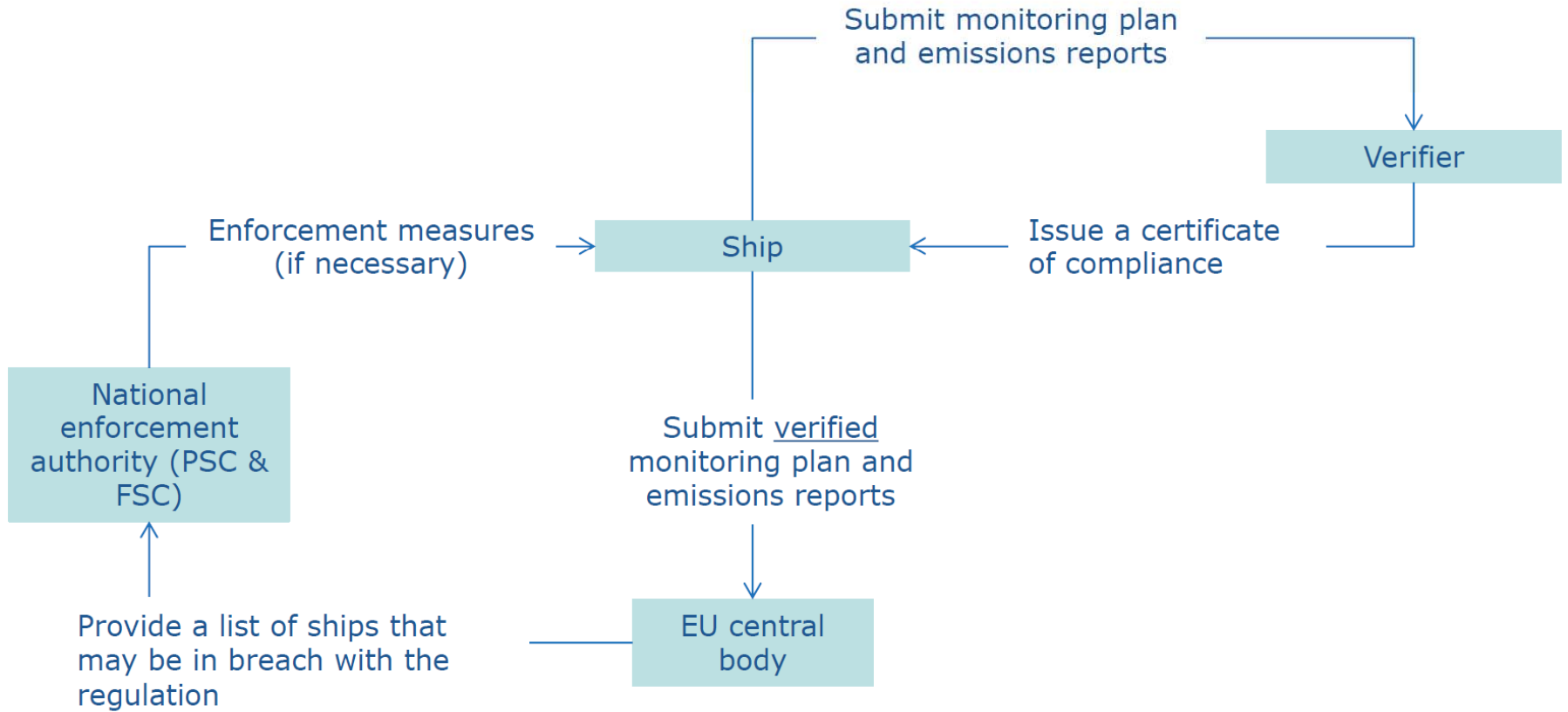
Objective of the MRV system

- To monitor, report and verify CO2 emissions of the maritime sector related to the EU in order to remove market barriers, especially related to the lack of information on the environmental performance/energy efficiency of ships.

Zamanlama



Uyum metodolojisi (5000 GT üzeri gemiler)



Gereksinim



- Bir AB limanından AB dışı limana
- Bir AB dışı limandan AB limanına
- AB limanları arasında

Sefer yapan gemiler (Yılda bir defa bildirim zorunluluğu için yeterli)

Yakıt Raporlama Metotları



- Bunker delivery notes
- Bunker tankları sounding ölçümleri
- Flowmetreler
- Doğrudan emisyon (CO2) ölçümleri

Diđer Deđerler



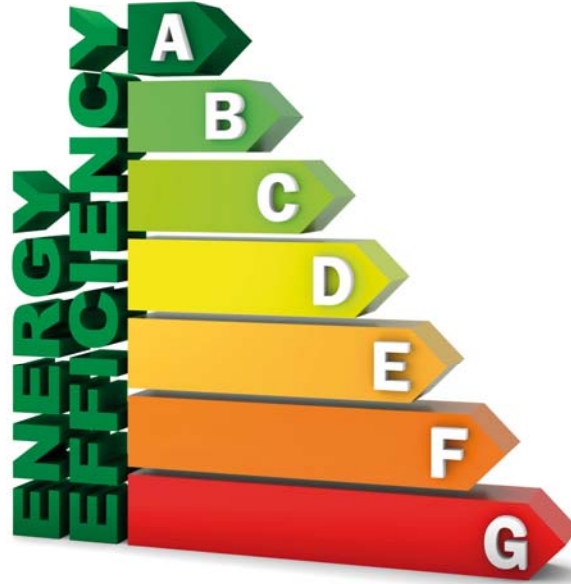
- Ayrılan/Varılan liman gün ve saat
- Kullanılan yakıtın miktarı ve emisyon faktörleri
- CO2 emisyonu
- Sefer mesafesi
- Seferde (denizdeki) süre
- Taşınan kargo
- Taşıma iş deđerı

Sonuç



- AB MRV gelecek yıllara gemilerin AB limanlarına giriři konusunda bariyerler yaratma potansiyeline sahiptir.
- Ticari verilerin merkezi toplanması ve yayınlanması riski vardır
- IMO MRV henüz tamamlanmasına rağmen benzer potansiyel yaratmaktadır.

Teşekkürler



Mustafa Insel : mustafainsel@gmail.com